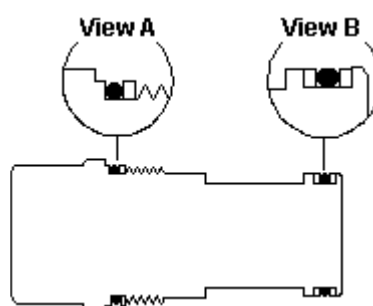


Series 1 - T-16A cavity, Viton, cartridge seal kit

Model:
990-016-006

Sun offers replacement seal kits for all cartridge models. These kits include all of the external seals on the cartridge along with installation instructions. Seal kits are available in both Buna-N and Viton. Please note: Converting the external seals from one material to another does not ensure fluid compatibility with that material due to the existence of internal seals within the cartridge.



Technical Features

- The shelf life for this cartridge seal kit is twenty years from date of purchase. This date will be printed on the kit packaging.

Cartridge Installation Data

	U.S. Units	Metric Units
Cavity	T-16A	
Cartridge Thread	M36	
Valve Hex Size	1 1/4 in.	31,8 mm
Valve Installation Torque	150 - 160 lbf ft	200 - 215 Nm

990-016-006

What models can this kit be used on?

CNGC	CXHA	FCEB	LRHE	NFEC	NHED	RQIB	XIOAG
CNHC	CXHF	FDEA	NCFB	NFED	RPIC	SCGB	XIOB
CXGB	CXHHZ	FLHA	NCFC	NHEA	RPIC8	XICA	XIOC
CXGD	DFEA	FQGA	NCGA	NHEB	RPID	XIOA	XIOCC
	DFEB	FXEA	NFEB	NHEC	RPIE		

Display Components

	Description	Quantity	View
500-101-120	O-Ring	1	B
500-102-124	O-Ring	1	A
515-102-121	Backup Ring	2	B
515-102-123	Backup Ring	1	A
999-019-006	Literature	1	

Instructions/Notes

- Install back-up rings and O-rings as shown in views.
 - When installing continuous back-up rings, use the same technique and the same care used to install O-rings.
 - When installing cartridge - be sure to torque to recommended value.
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