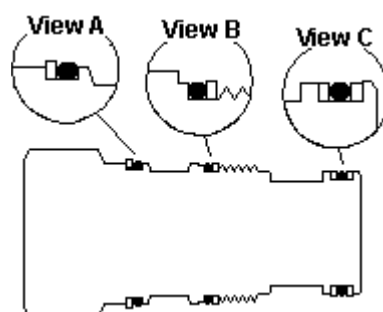


Series 4 - T-19A cavity, buna-N, cartridge seal kit

Model:
990-019-007

Sun offers replacement seal kits for all cartridge models. These kits include all of the external seals on the cartridge along with installation instructions. Seal kits are available in both Buna-N and Viton. Please note: Converting the external seals from one material to another does not ensure fluid compatibility with that material due to the existence of internal seals within the cartridge.



Technical Features

- The shelf life for a Buna-N cartridge seal kit is ten years from date of purchase. This date will be printed on the kit packaging.

Cartridge Installation Data

	U.S. Units	Metric Units
Cavity		T-19A
Cartridge Thread		M48
Valve Hex Size	1 5/8 in.	41,3 mm
Valve Installation Torque	350 - 375 lbf ft	475 - 500 Nm

990-019-007

What models can this kit be used on?

CBHA	CKID	COKA	LKJB	LOJO	LPJA8	PBJB	RSJC8
CBHG	CKIE	CXIE	LKJC	LOJOZ	LPJC	PBJB8	RSJE
CBIA	CKIF	CXJC	LKJCZ	LOKA	LRJA	PBJC	RSJH
CBIB	CKIG	DKJB	LKJD	LOKA8	LRJA8	PBJF	RVIA
CBIG	CKIH	DKJC	LOJA	LOKB	LRJAL	PBJF8	RVIB
CBIH	CKII	DKJD	LOJA8	LOKB8	LRJB	PPJB	RVIF
CBIL	CKIV	DOJC	LOJB	LOKC	LRJC	PPJB8	SCIA
CBiy	CNID	DOJD	LOJB8	LOKCZ	MBIA	PPJC	SQJB
CCIA	CNJE	FAJA	LOJC	LOKD	MBIAX	PPJF	XJBA
CKIA	CNKE	FBJA	LOJCL	LOKD8	MBIB	PPJF8	XJCA
CKIB	COJA	FRFA	LOJCZ	LOKO	MBIBX	PRJB	XJOA
CKIC	COJB	FXFV	LOJD	LOKOZ	MBIG	PRJR	XJOB
	COJC	LKJA	LOJD8	LPJA	MBIGX	RSJC	XJOC

Display Components

	Description	Quantity	View
500-001-127	O-Ring	1	C
500-001-134	O-Ring	1	A
500-002-131	O-Ring	1	B
515-002-127	Backup Ring	2	C
515-002-131	Backup Ring	1	B
515-002-134	Backup Ring	1	A
999-019-046	Literature	1	

Instructions/Notes

- Install back-up rings and O-rings as shown in views.
 - When installing continuous back-up rings, use the same technique and the same care used to install O-rings.
 - When installing cartridge - be sure to torque to recommended value.
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