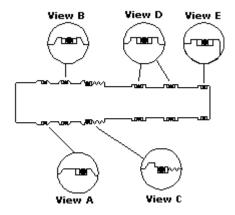


# Series 3 - T-63A cavity, buna-N, cartridge seal kit

Model: **990-063-007** 



#### **Technical Features**

• The shelf life for a Buna-N cartridge seal kit is ten years from date of purchase. This date will be printed on the kit packaging.

### **Cartridge Installation Data**

	U.S. Units	<b>Metric Units</b>			
Cavity	T-63	T-63A			
Cartridge Thread	M36				
Valve Hex Size	1 1/4 in.	31,8 mm			
Valve Installation Torque	150 - 160 lbf ft	200 - 215 Nm			

## 990-063-007

### What models can this kit be used on?

DCEA	DCEB	DCEC	DCED	DCEF	XICC

### **Display Components**

	Description	Quantity	View
515-002-121	Backup Ring	2	D,E
500-001-120	O-Ring	1	F
500-001-121	O-Ring	2	D,E
500-001-126	O-Ring	2	A,B
500-002-124	O-Ring	1	С
515-002-120	Backup Ring	4	F
515-002-123	Backup Ring	1	С
515-002-126	Backup Ring	3	A,B
999-019-092	Literature	1	

#### Instructions/Notes

- Install back-up rings and O-rings as shown in views.
- When installing continuous back-up rings, use the same technique and the same care used to install O-rings.
- When installing cartridge be sure to torque to recommended value.