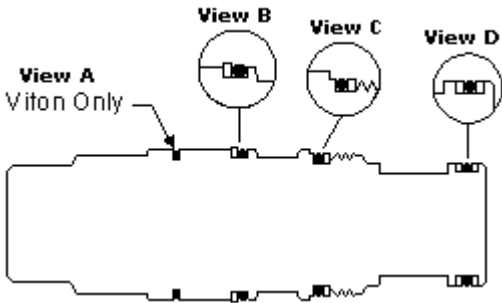




Series 3 - T-17A cavity, buna-N, cartridge seal kit

Model:
990-117-007

Sun offers replacement seal kits for all cartridge models. These kits include all of the external seals on the cartridge along with installation instructions. Seal kits are available in both Buna-N and Viton. Please note: Converting the external seals from one material to another does not ensure fluid compatibility with that material due to the existence of internal seals within the cartridge.



Technical Features

- The shelf life for a Buna-N cartridge seal kit is ten years from date of purchase. This date will be printed on the kit packaging.

Cartridge Installation Data

	U.S. Units	Metric Units
Cavity	T-17A	
Cartridge Thread	M36	
Installation Torque	150 - 160 lbf ft	200 - 215 Nm
Valve Hex Size	1 1/4 in.	31,8 mm

990-117-007

What models can this kit be used on?

CAGA CAGG CAGK CAGL

Display Components

	Description	Quantity	View
515-002-121	Backup Ring	2	D
500-001-120	O-Ring	1	D
500-001-126	O-Ring	1	B
500-002-124	O-Ring	1	C
500-101-025	O-Ring	1	A
515-002-123	Backup Ring	1	C
515-002-126	Backup Ring	1	B
999-019-135	Literature	1	

Instructions/Notes

- Install back-up rings and O-rings as shown in views.
 - When installing continuous back-up rings, use the same technique and the same care used to install O-rings.
 - When installing cartridge - be sure to torque to recommended value.
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