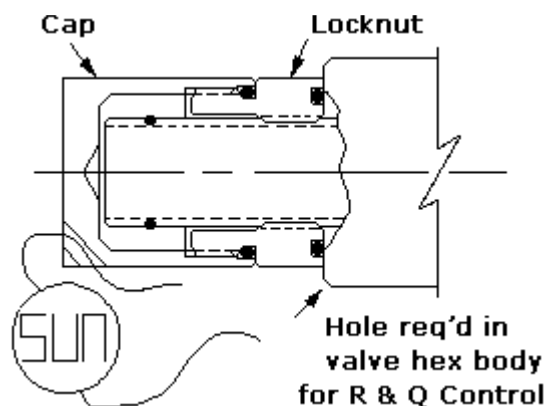


R (cap with lockwire) control kit with sealed adjustment

Model:
991-063

Sun offers an R control replacement kit with the added benefit of maintaining min/max setting. This kit includes a sealed cap with lockwire and a stop ring where applicable. This kit can also be used to replace a J, M, and Q control.



Technical Features

- Shelf life for Viton seals is 20 years from package date. Package date is printed on packaging material.

Technical Data

	U.S. Units	Metric Units
For Cartridge Models	For Models with L, J, M, Q, & R Control (excluding counterbalance & Series 0)	
Material	Zinc Plated Steel	
Seal Material	Viton	
Adjustment Locknut/Cap Hex Size	5/8 in.	16 mm

991-063

Display Components

	Description	Quantity
400-001-005	Stop Ring	1
820-001	Lockwire	1
500-151-479	O-Ring	2
350-045	Locknut	1
375-038	Cap	1

Instructions/Notes

- Release pressure within the valve.
- Set valve to minimum adjustment.
- Remove original wire stop ring (where applicable) and locknut.
- With face seal in groove, thread locknut onto adjust screw until it bottoms out on hex body.
- Adjust valve to desired setting and install wire stop ring (where applicable).
- Install new wire stop ring through slot provided.
- Install cap onto locknut, ensuring second locknut seal is in groove below thread. Tighten to 108 lbf in. (12 Nm).