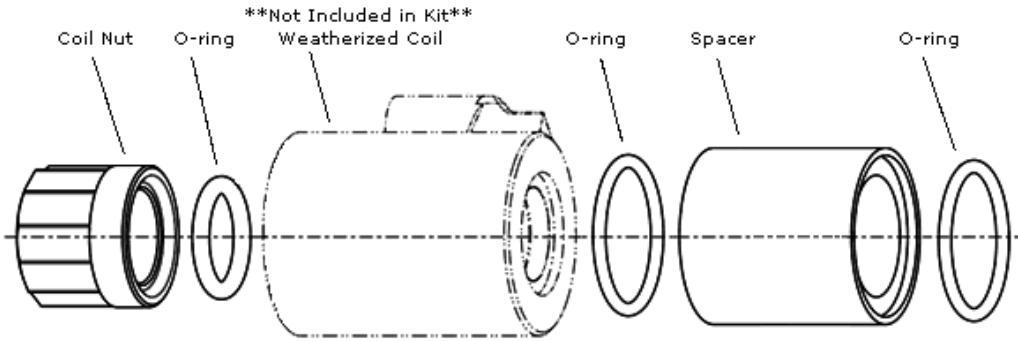




This weatherization kit is used in conjunction with a weatherized coil and a modified cavity (see below). The coil is not included in the kit and must be purchased separately. Weatherization kits are cartridge model code dependent. This kit is intended for new installations only and is not suitable for retrofitting existing equipment, or for standard Sun bodies. A selection of special line mount bodies for use in weatherized assemblies are available.

TECHNICAL DATA

Series	
Seal Material	Viton
Valve Hex Size	22,2 mm
Valve Installation Torque	41 - 47 Nm

- NOTES
- Machine cavity spotface as shown in the Related Information section. Proper locating shoulder depth from bottom of spotface MUST be maintained. (When using Sun manifolds designed for weatherized assemblies, this step can be skipped.)
 - Remove existing coil nut and o-ring from cartridge and discard or save for other use.
 - Install cartridge into manifold to specified torque.
 - Install spacer, coil, and associated o-rings in order shown. Torque coil nut to 30-35 in-lbs.

USED WITH

PRDM PRDN 773812 773814 773824 773828 773836