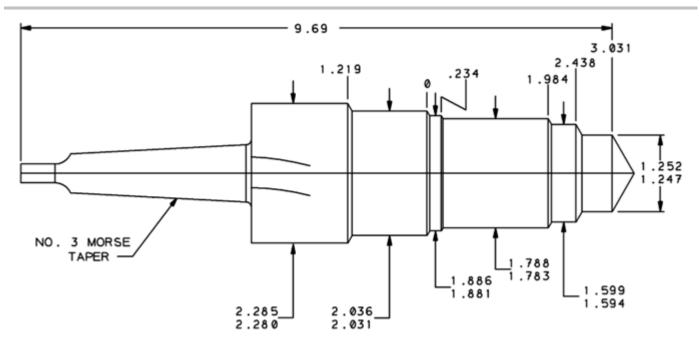


T-19A cavity form drill, morse taper

Model: **994-019-101**



Dimensions shown are for Reference Only

Technical Features

Fechnical Data		
	U.S. Units	Metric Units
Cavity	T-19A	
Series	4	
Material	TiN coated high speed steel	
Port Configuration	3 Port	
Model Weight	3.23 lb.	1.47 kg.

994-019-101

Instructions/Notes

- Drill Angle at all steps, 120 degrees included
- Two Flutes
- All diameters must be concentric within .001 T.I.R.
- Radius notch thinned point
- Recommended for use on ductile iron.
- Dimensions are in inches.
- Speed and feed values are provided as reference only and can vary based on type of cutting tool, machine, coolant used, etc.