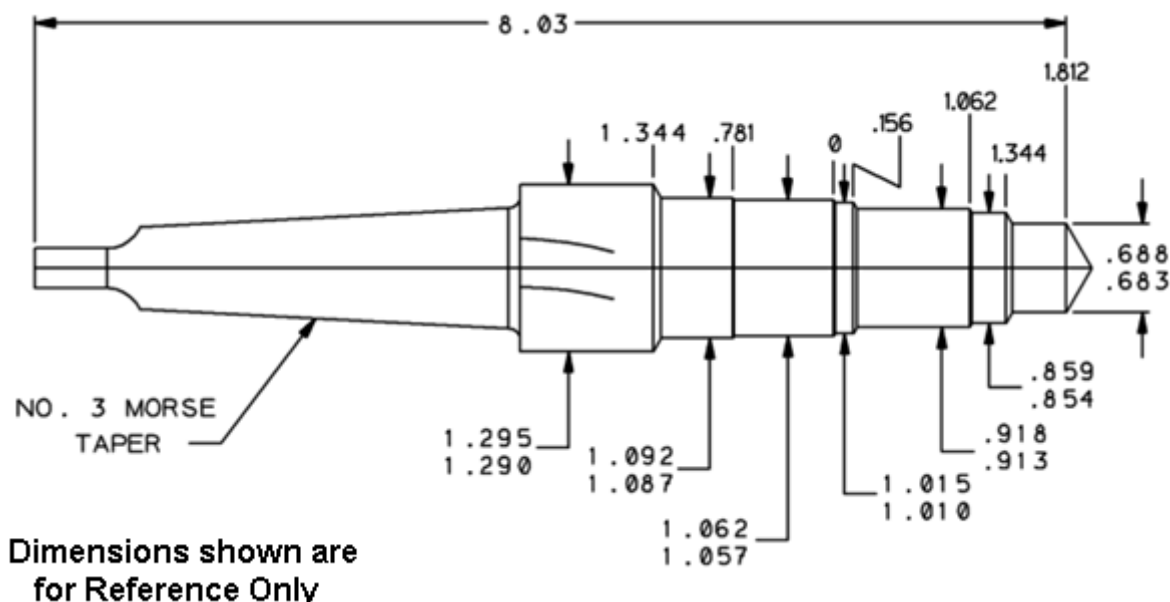


T-22A cavity form drill, morse taper

Model:
994-022-101



Technical Features

Technical Data

Technical Data	
	U.S. Units Metric Units
Cavity	T-22A
Series	2
Material	TiN coated high speed steel
Port Configuration	4 Port
Model Weight	1.36 lb. 0.62 kg.

994-022-101

Instructions/Notes

- Drill Angle at all steps, 120 degrees included
- Two Flutes
- All diameters must be concentric within .001 T.I.R.
- Radius notch thinned point
- Recommended for use on ductile iron.
- Dimensions are in inches.
- Speed and feed values are provided as reference only and can vary based on type of cutting tool, machine, coolant used, etc.