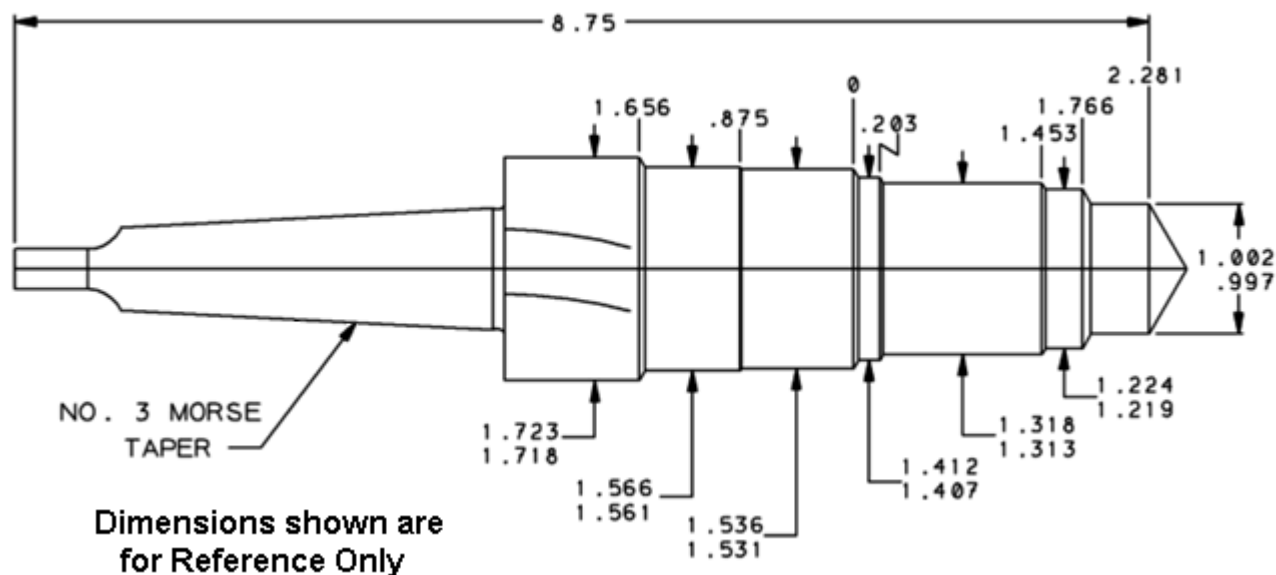


T-23A cavity form drill, morse taper

Model:
994-023-101



Technical Features

Technical Data

	U.S. Units	Metric Units
Cavity		T-23A
Series		3
Material		TiN coated high speed steel
Port Configuration		4 Port
Model Weight	1.85 lb.	0.84 kg.

994-023-101

Instructions/Notes

- Drill Angle at all steps, 120 degrees included
- Two Flutes
- All diameters must be concentric within .001 T.I.R.
- Radius notch thinned point
- Recommended for use on ductile iron.
- Dimensions are in inches.
- Speed and feed values are provided as reference only and can vary based on type of cutting tool, machine, coolant used, etc.