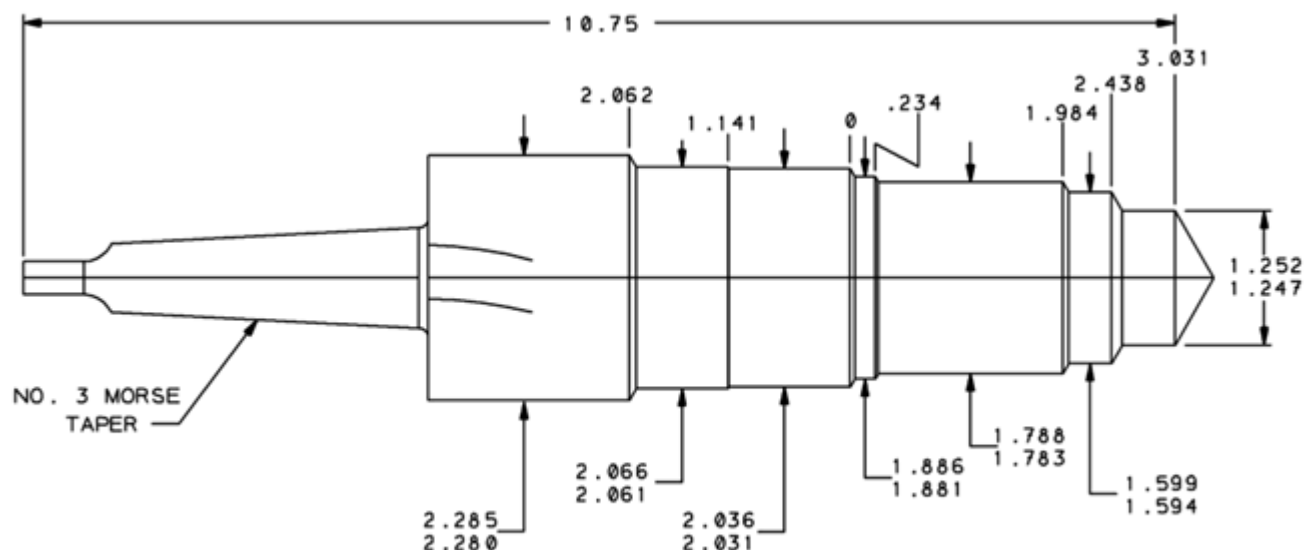




T-24A cavity form drill

Model:
994-024-101



Dimensions shown are for Reference Only

Technical Features

Technical Data

	U.S. Units	Metric Units
Cavity		T-24A
Series		4
Material		TiN coated high speed steel
Port Configuration		4 Port
Model Weight	3.70 lb.	1.68 kg.

994-024-101

Instructions/Notes

- Drill Angle at all steps, 120 degrees included
- Two Flutes
- All diameters must be concentric within .001 T.I.R.
- Radius notch thinned point
- Recommended for use on ductile iron.
- Dimensions are in inches.
- Speed and feed values are provided as reference only and can vary based on type of cutting tool, machine, coolant used, etc.