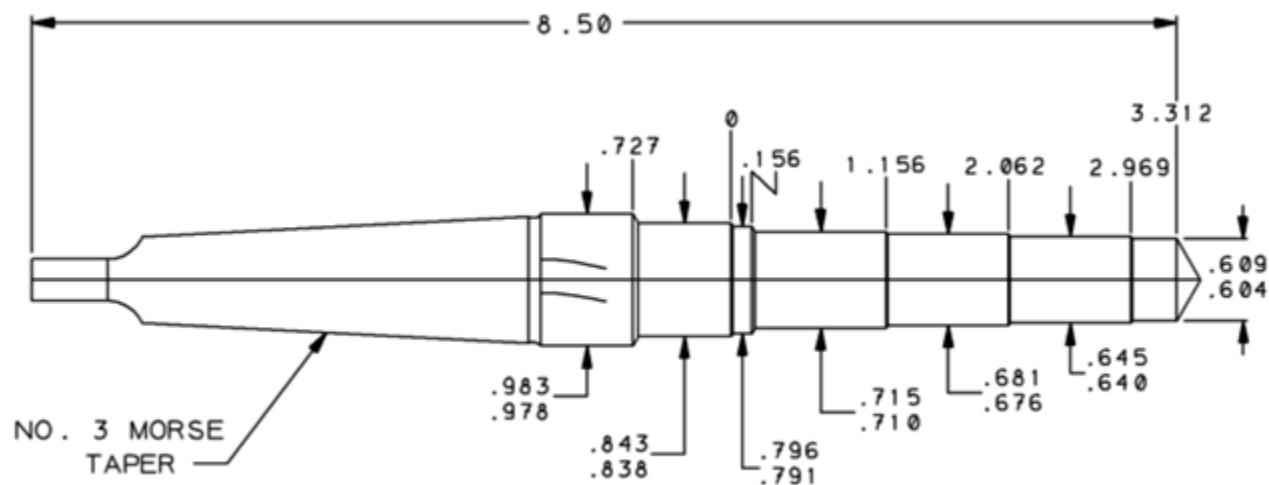




T-31A cavity form drill

Model:
994-031-101



Dimensions shown are for Reference Only

Technical Features

Technical Data

	U.S. Units	Metric Units
Cavity	T-31A	
Series	1	
Material	TiN coated high speed steel	
Port Configuration	4 Port	
Model Weight	1.00 lb.	0.45 kg.

994-031-101

Instructions/Notes

- Drill Angle at all steps, 120 degrees included
- Two Flutes
- All diameters must be concentric within .001 T.I.R.
- Radius notch thinned point
- Recommended for use on ductile iron.
- Dimensions are in inches.
- Speed and feed values are provided as reference only and can vary based on type of cutting tool, machine, coolant used, etc.