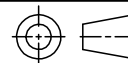
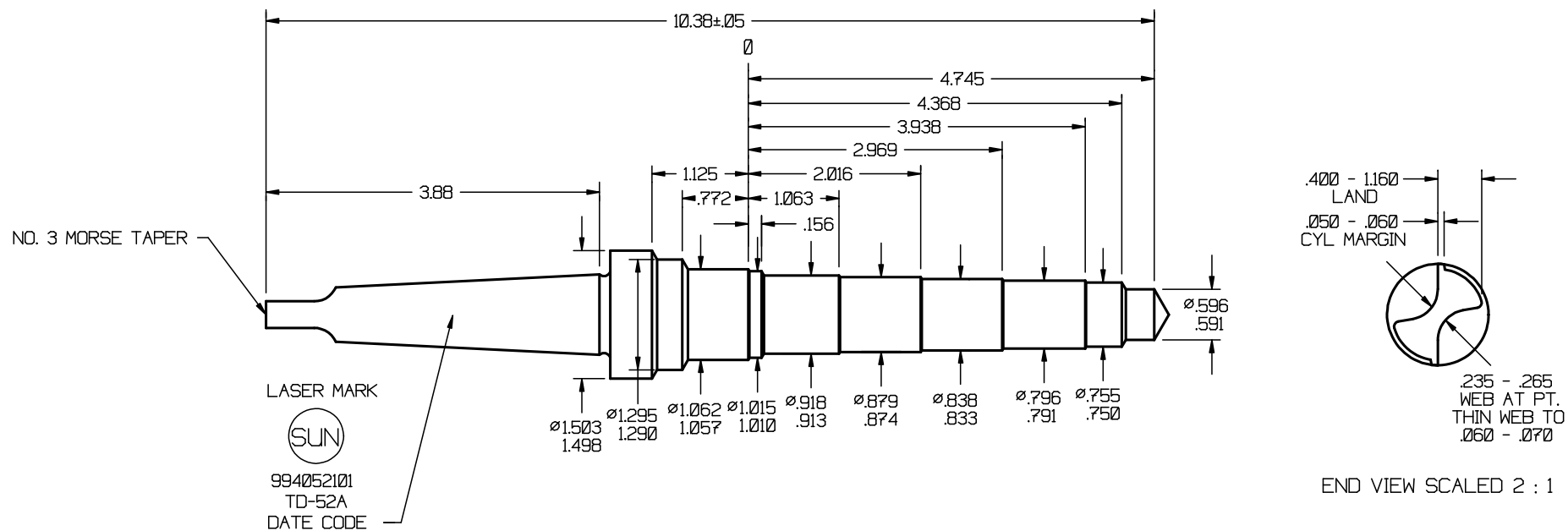


THIRD ANGLE
PROJECTIONREVISION
A

PART NO.

994-052-101



Notes:

1. DRILL ANGLE AT ALL STEPS, 120° INCLUDED.
2. RADIUS NOTCHED THINNED POINT .060- .070 AT 145° CHISEL ANGLE.
3. TWO FLUTES - 30° RHS - RHC.
4. ALL DIAMETERS CONCENTRIC WITHIN .001 T.I.R.
5. TOOL CUTS 6061-T6 ALUMINIUM AND DUCTILE IRON.
6. BRIGHT FINISH.
7. HIGH SPEED STEEL - M7
8. HDN & GRD - Rc 63-65
9. DRAW SHANK - Rc 40-45
10. TiN COATING.
11. .250 +/- .015 WEB.
12. .025 / IN WEB INC.
13. .400 - 1.160 FULL LANDS.
14. .045 DROP PER SIDE.
15. .100 - .110 CLEARED LANDS.

						UNLESS OTHERWISE SPECIFIED	TITLE FORM DRILL T-52A CAVITY			REVISION A	PART NO. 994-052-101
						DIMENSION TOL	SCALE/REF 1 : 2	TD-52A	MATERIAL SEE NOTES		
						.X = +/- .030	DRAWN RCL	CHECK/RELEASE	HEAT TREAT & FINISH		
						.XX = +/- .015	DATE 25 FEB 11	DATE	DATE		
						.XXX = +/- .005					
A	RELEASED	25 FEB 11	RCL			.XXXX = +/- .0002 ANGLE TOL +/- 1° FINISH 80 V REMOVE ALL BURRS			SEE NOTES	CORPORATION 1500 WEST UNIVERSITY PKWY SARASOTA, FLORIDA 34243, USA TELEPHONE (941) 362-1200	
LTR	REVISION	DATE	DRN	CHK	REL						