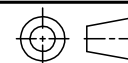
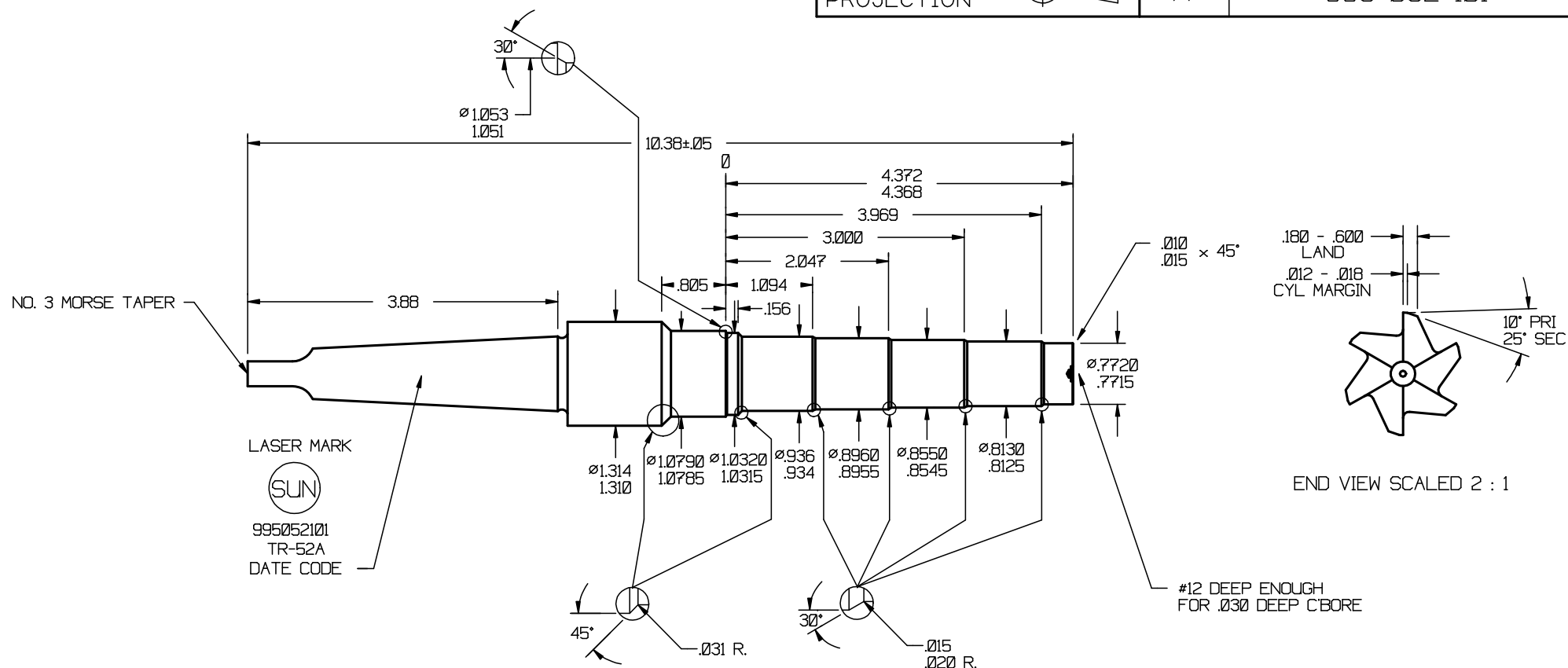


THIRD ANGLE
PROJECTIONREVISION
A

PART NO.

995-052-101



Notes:

1. NO U CUTS ALLOWED.
2. .0001 - .0006 TOTAL INC B/T TYP.
3. SIX FLUTES - 10° RHS - RHC.
4. ALL DIAMETERS CONCENTRIC WITHIN .0005 T.I.R.
5. TOOL CUTS 6061-T6 ALUMINIUM AND DUCTILE IRON.
6. BRIGHT FINISH.
7. HIGH SPEED STEEL - M7
8. HDN & GRD - Rc 63-65
9. DRAW SHANK - Rc 40-45
10. END CUTS .04 - .06 WIDTH PRI.
10° PRI - 25° SEC
11. TiN COATING.
12. .400 +/- .02 WEB.
13. .020 / IN WEB INC.
14. .180 - .600 FULL LANDS.
15. 3° - 12° HOOK.
16. .10 - .12 CLEARED LANDS.

						UNLESS OTHERWISE SPECIFIED	TITLE			REVISION	PART NO.
						DIMENSION TOL	FORM REAMER			A	995-052-101
						.X = +/- .030	T-52A CAVITY				
						.XX = +/- .015	SCALE/REF	MATERIAL			
						.XXX = +/- .005	1 : 2	TR-52A		SEE NOTES	
						.XXXX = +/- .0002	DRAWN	CHECK	RELEASE	HEAT TREAT & FINISH	
						ANGLE TOL +/- 1°	RCL				
						FINISH 80 V	DATE	DATE	DATE	SEE NOTES	
						REMOVE ALL BURRS	20 JAN 11				
A	RELEASED	20 JAN 11	RCL								
LTR	REVISION	DATE	DRN	CHK	REL						

SUN hydraulics®
CORPORATION
1500 WEST UNIVERSITY PKWY
SARASOTA, FLORIDA 34243, USA
TELEPHONE (941) 362-1200