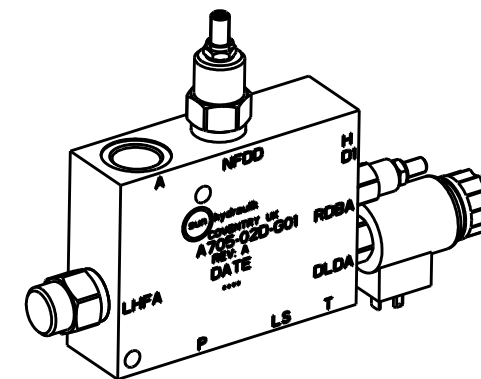
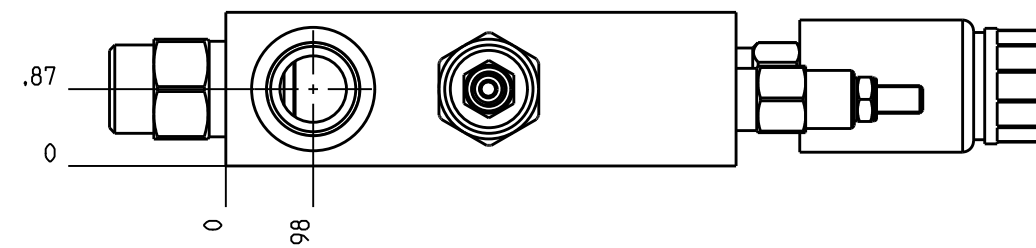
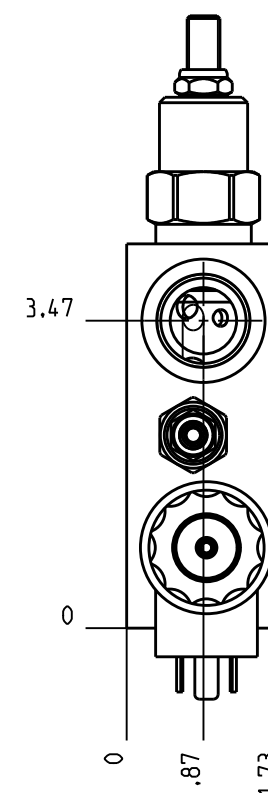
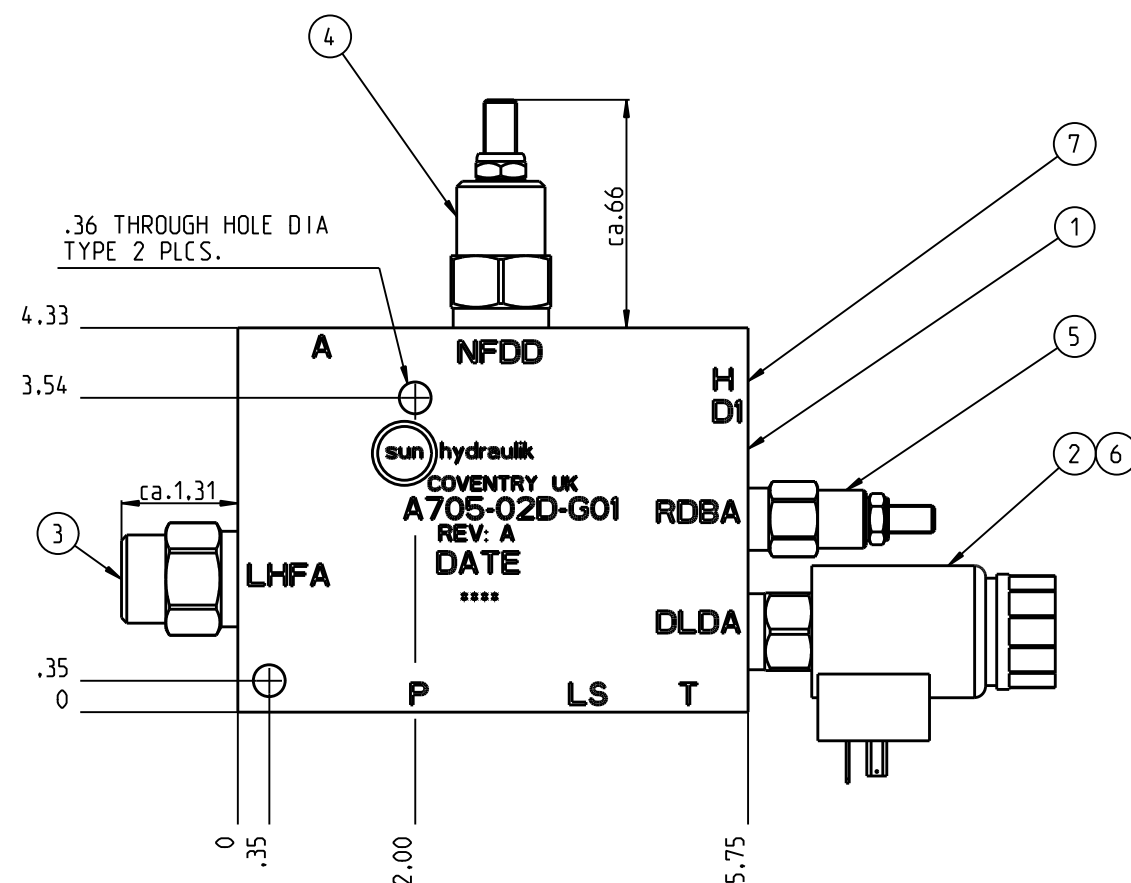


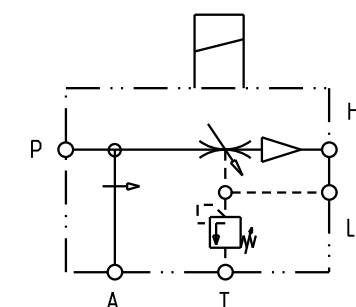


2.5

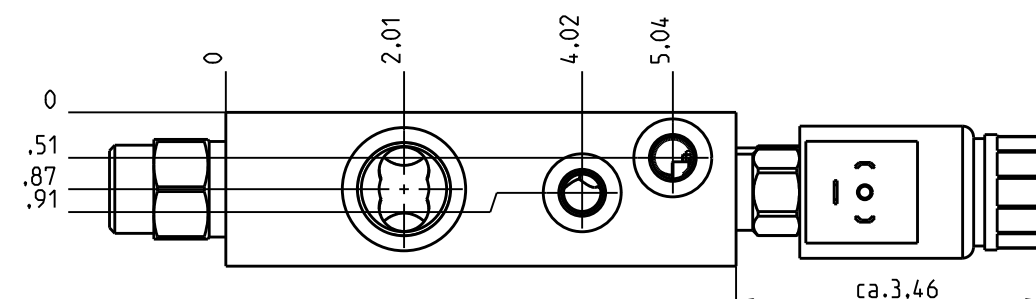
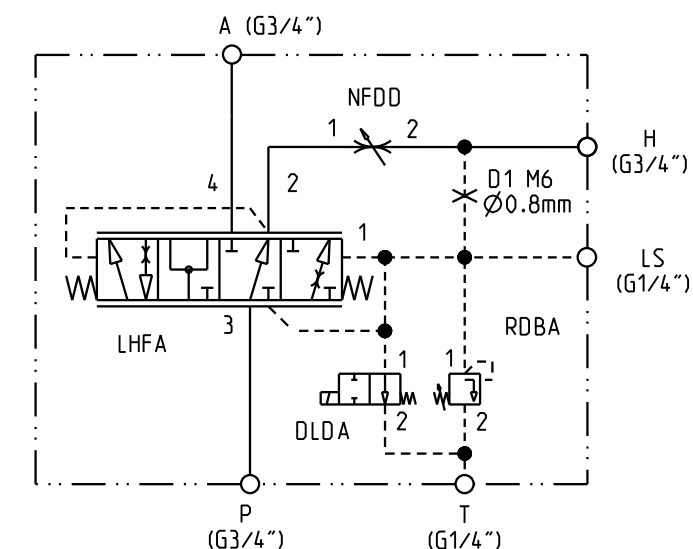
NOTE	REV	A	PART NO.
A705-02D-G01			
REFER TO SUN HYDRAULICS' TECHNICAL LITERATURE & CATALOGUE FOR DETAILS OF CARTRIDGE STANDARD SETTINGS, ADJUSTMENT RANGES, MAXIMUM PRESSURE RATINGS, SEAL MATERIAL, TORQUE VALUES, ETC.			
HAMMERVALVE : SERIES 2			
INLET-FLOW (NOM.): 160 L/MIN			
PRIORITY-FLOW : 0 - 80 L/MIN			
P MAX : 350 BAR			
VOLTAGE : 24 VDC			
SWITCH OFF FUNCTION NEEDS AN INITIAL LOAD OF PH > 10 BAR !			



SYMBOL



SCHEMATIC: A705-02D-G01

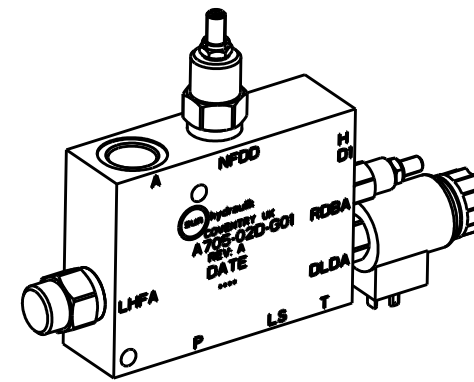
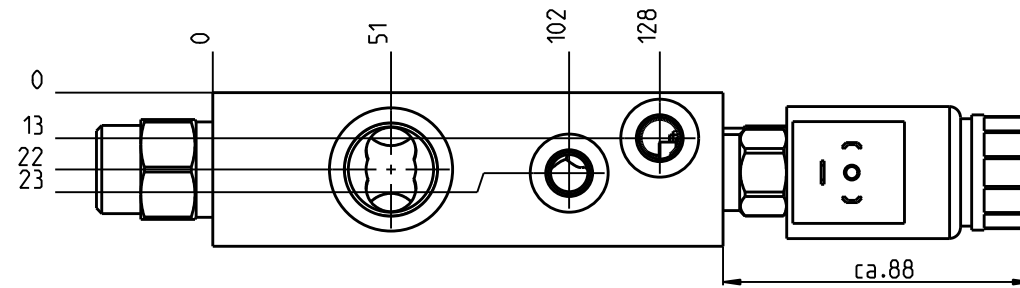


DO NOT GLUE ORIFICE

7	280-050-005	ORIFICE M6 - 0.8mm DIA	1
6	770-224	COIL 24V	1
5	RDBA-LWN	RELIEF VALVE	1
4	NFDD-LGN	NEEDLE VALVE	1
3	LHFA-XFN	2/2 WAY LOGIC VALVE	1
2	DLDA-XHN	2/2 WAY SOLENOID VALVE	1
1	174-302	BODY	1
PART NUMBER		PART NAME	QTY

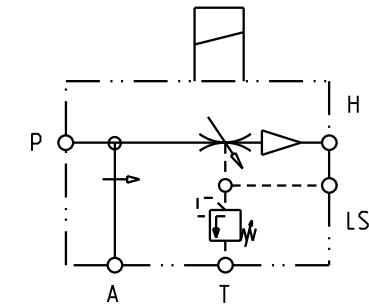
SHEET 1 OF 1

										TITLE 3-WAY COMPENSATOR SOLENOID CONTROLLED			REV. A	PART NO. A705-02D-G01
								DIMENSION TOL XX ± .015 XXX ± .005 MACHINING STANDARD S-180 ANGLE TOL ± 1° FINISH 80 ✓ REMOVE ALL BURRS .005 MAX. BREAK		SCALE 7:10 REF. DRAWN RSE CHECK HJ RELEASE		MATERIAL SG-IRON(GGG40) HEAT TREAT & FINISH CHEM. BLACK		 Brüsseler Allee 2 D-41812 Erkelenz www.sunhydraulik.de
A	FIRST RELEASE	05DEC12	RSE					DATE 16MAR10		DATE 16MAR10				
1FT	REVISION	DATE	DRN	CHK	REL									

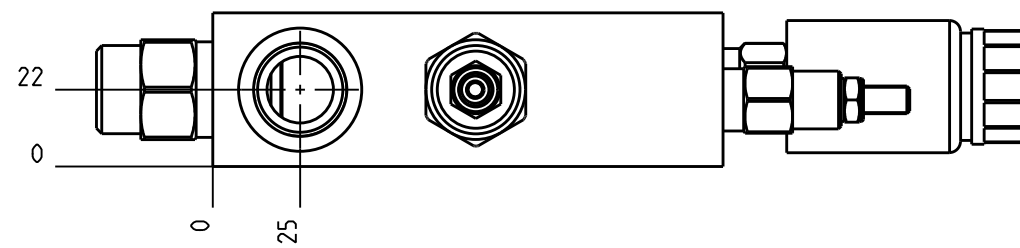
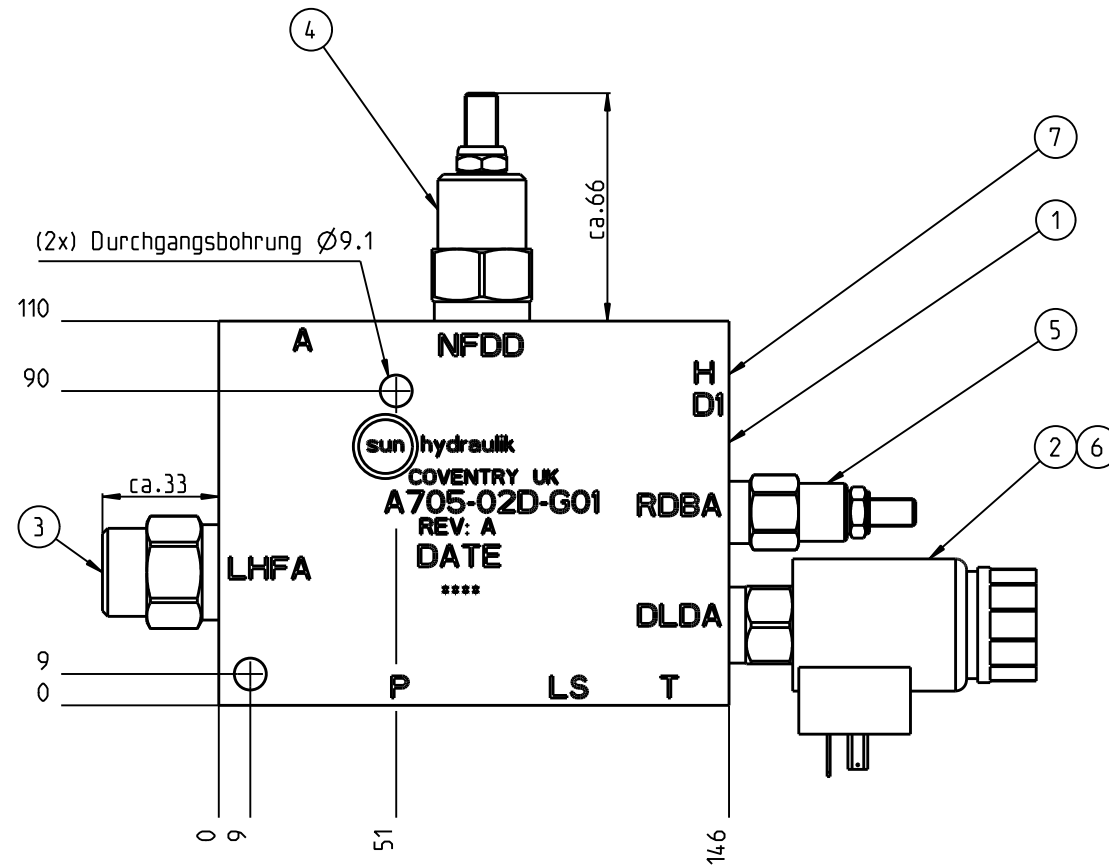
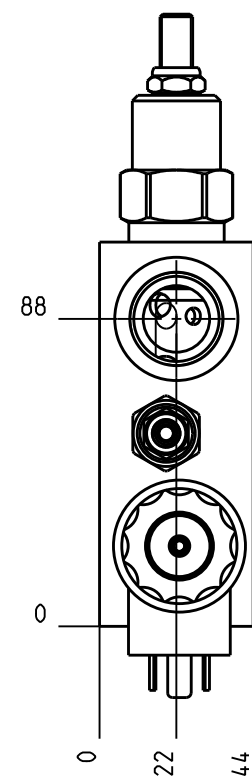
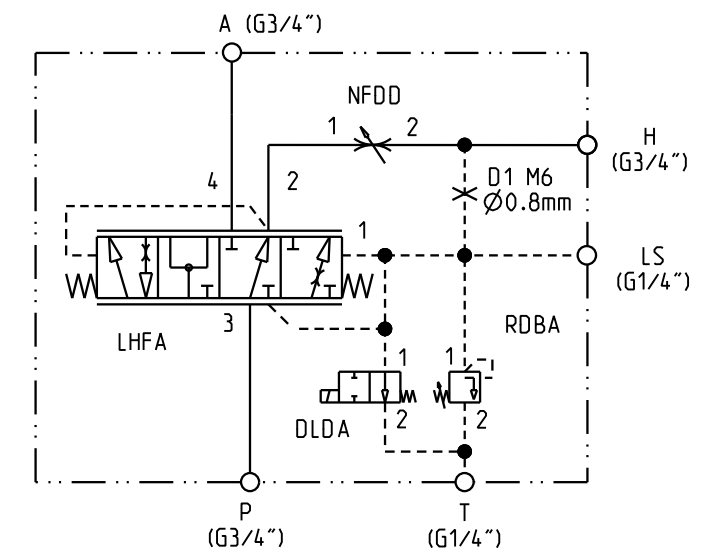


NOTE	REV	A	PART NO.
A705-02D-G01			
REFER TO SUN HYDRAULICS' TECHNICAL LITERATURE & CATALOGUE FOR DETAILS OF CARTRIDGE STANDARD SETTINGS, ADJUSTMENT RANGES, MAXIMUM PRESSURE RATINGS, SEAL MATERIAL, TORQUE VALUES, ETC.			
HAMMERVENTIL : SERIES 2			
EINGANG (NOM.) : 160 L/MIN			
VORZUGSSTROM : 0 - 80 L/MIN			
P MAX : 350 BAR			
SPANNUNG : 24 VDC			
DRUCKWAAGE SCHALTET AB BEI EINER LAST VON PH > 10bar !			

SYMBOL



SCHEMA: A705-02D-G01



BLLENDE NICHT EINKLEBEN!

7	280-050-005	ORIFICE M6 - 0.8mm DIA	1
6	770-224	COIL 24V	1
5	RDBA-LWN	RELIEF VALVE	1
4	NFDD-LGN	NEEDLE VALVE	1
3	LHFA-XFN	2/2 WAY LOGIC VALVE	1
2	DLDA-XHN	2/2 WAY SOLENOID VALVE	1
1	174-302	BODY	1
PART NUMBER		PART NAME	QTY

SHEET 1 OF 1

												TITLE 3-WAY COMPENSATOR SOLENOID CONTROLLED		REV. A	PART NO. A705-02D-G01		
												DIMENSION TOL .XX = ± .015 .XXX = ± .005 MACHINING STANDARD S-180 ANGLE TOL ± 1° FINISH 80 REMOVE ALL BURRS .005 MAX. BREAK		SCALE REF. 7:10		MATERIAL SG-IRON (GGG40)	
												DRAWN RSE		CHECK HJ	RELEASE	HEAT TREAT & FINISH CHEM. BLACK	
A		FIRST RELEASE		05DEC12		RSE						DATE 16MAR10		DATE 16MAR10	DATE		
LET		REVISION		DATE		DRN		CHK		REL							



Brüsseler Allee 2
D-41812 Erkelenz
www.sunhydraulik.de