

## MA30 to MA900

## Stepless adjustment

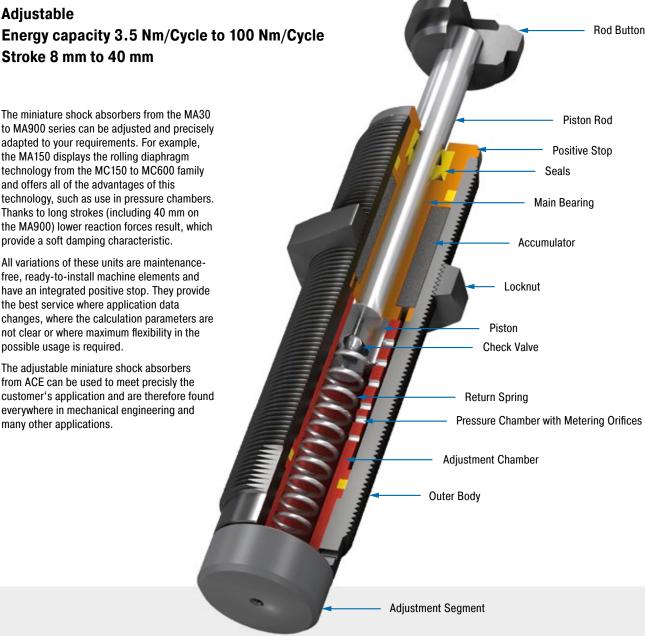
Adjustable

Stroke 8 mm to 40 mm

The miniature shock absorbers from the MA30 to MA900 series can be adjusted and precisely adapted to your requirements. For example, the MA150 displays the rolling diaphragm technology from the MC150 to MC600 family and offers all of the advantages of this technology, such as use in pressure chambers. Thanks to long strokes (including 40 mm on the MA900) lower reaction forces result, which provide a soft damping characteristic.

All variations of these units are maintenancefree, ready-to-install machine elements and have an integrated positive stop. They provide the best service where application data changes, where the calculation parameters are not clear or where maximum flexibility in the possible usage is required.

The adjustable miniature shock absorbers from ACE can be used to meet precisly the customer's application and are therefore found everywhere in mechanical engineering and many other applications.



## **Technical Data**

Energy capacity: 3.5 Nm/Cycle to

100 Nm/Cycle

Impact velocity range: 0.15 m/s to 4.5 m/s.

Other speeds on request.

Operating temperature range: 0 °C to 66 °C

Mounting: In any position Positive stop: Integrated

Adjustment: Hard impact at the start of stroke, adjust the ring towards 9 or PLUS. Hard impact at the end of stroke, adjust the ring

towards 0 or MINUS.

Material: Outer body, Accessories: Steel corrosion-resistant coating; Piston rod:

hardened stainless steel

Damping medium: Oil, temperature stable

Application field: Linear slides, Pneumatic cylinders, Swivel units, Handling modules, Machines and plants, Finishing and processing centres, Automatic machinery, Tool machines, Machining centres

Note: If precise end position datum is required consider use of the stop collar type AH. Shock absorber is preset at delivery in a neutral position between hard and soft.

Safety instructions: External materials in the surrounding area can attack the sealing components and lead to a shorter service life. Please contact ACE for appropriate solution suggestions.

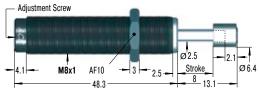
On request: Nickel-plated or other special options available to special order. Models without rod end button.

ssue 07.2017 - Specifications subject to change



Adjustable





RF8

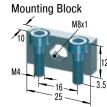
Rectangular Flange

M8x1

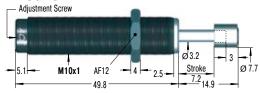
18

25

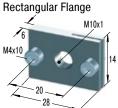
MB8SC2



**MA50EUM** 



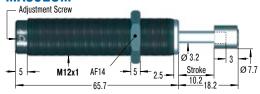
RF10



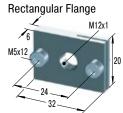
MB10SC2



MA35EUM



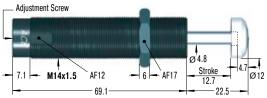
RF12



MB12

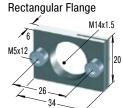


MA150EUM



M14x1 also available to special order

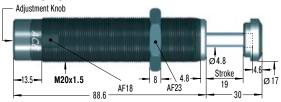
RF14



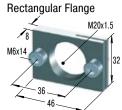
MB14



MA225EUM



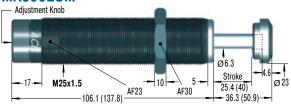
RF20



MB20

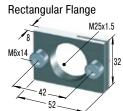


## **MA600EUM**



Dimensions for MA900EUM in ( ). MA600EUML with M27x3 available to special order

RF25



MB25



Additional accessories, mounting, installation ... see from page 36.

Performance									
	Max. Energy Capacity		Effective Weight						
								1 Side Load Angle	
	W <sub>3</sub>	$W_{_4}$	me min.	me max.	Return Force min.	Return Force max.	Return Time	max.	Weight
TYPES	Nm/cycle	Nm/h	kg	kg	N	N	s	•	kg
MA30EUM	3.5	5,650	0.23	15	1.7	5.3	0.3	2.0	0.011
MA50EUM	5.5	13,550	4.50	20	3.0	6.0	0.3	2.0	0.025
MA35EUM	4.0	6,000	6.00	57	5.0	11.0	0.2	2.0	0.045
MA150EUM	22.0	35,000	1.00	109	3.0	5.0	0.4	2.0	0.061
MA225EUM	25.0	45,000	2.30	226	5.0	10.0	0.1	2.0	0.173
MA600EUM	68.0	68,000	9.00	1,360	10.0	30.0	0.2	2.0	0.352
MA900EUM	100.0	90,000	14.00	2,040	10.0	35.0	0.4	1.0	0.414

<sup>&</sup>lt;sup>1</sup> For applications with higher side load angles consider using the side load adaptor (BV) pages 38 to 45.