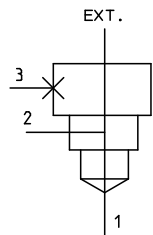


SYMBOL

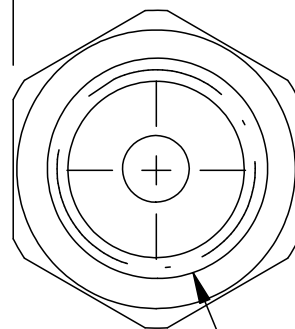


REVISION PART NO.

A

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.75
(19.1mm)
HEX

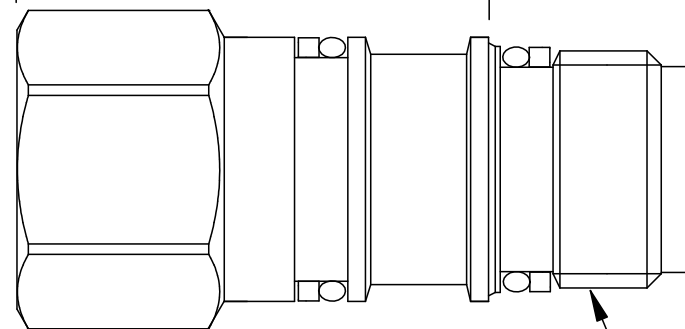


EXTERNAL
1/4 BSP
PORT

LOCATING
SHOULDER

1.26
(31.9mm)

.57
(14.6mm)



MJ16x1.5
ISO (METRIC)
THREAD

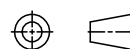
DATE CODE
SEE S-160

SUN LOGO

MODEL NO.

NOTES:

- 1) MAXIMUM WORKING PRESSURE 5000 PSI (350 BAR).
- 2) SEAL KIT: BUNA-N 990-163-007
- 3) FOR CAVITY DIMENSIONS SEE T-163A DRAWING.
- 4) INSTALLATION TORQUE: 20 - 25 lbf ft (27 - 33 Nm)



DIMENSION TOL
.XX = +/- .015
.XXX = +/- .005
MACHINING STANDARD
S-180
ANGLE TOL +/- 1°
FINISH 80✓
REMOVE ALL BURRS
.005 MAX. BREAK

TITLE CAVITY PLUG T-163A
PORT 1-2-EXT OPEN, PORT 3 BLOCKED

SCALE REF.
2:1

SERIES 0

MATERIAL
STEEL & AS NOTED

DRAWN
AP

CHECK

RELEASE

HEAT TREAT & FINISH

DATE
18JUL11

DATE

DATE



REVISION PART NO.

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