

4.5:1 pilot ratio, restrictive counterbalance valve

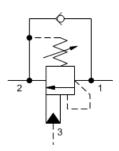
Capacity: 15 gpm (60 L/min.)

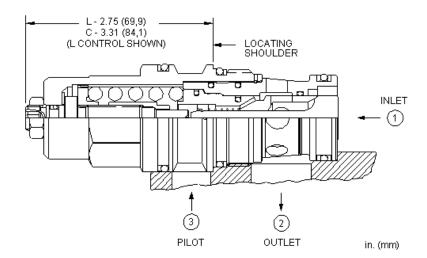
Model: CBFG

Product Description

Counterbalance valves with pilot assist are meant to control an overrunning load. The check valve allows free flow from the directional valve (port 2) to the load (port 1) while a direct-acting, pilot-assisted relief valve controls flow from port 1 to port 2. Pilot assist at port 3 lowers the effective setting of the relief valve at a rate determined by the pilot ratio.

Other names for this valve include motion control valve and over center valve.



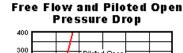


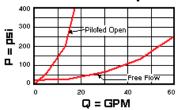
Technical Features

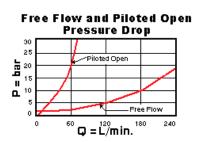
- Counterbalance valves should be set at least 1.3 times the maximum load induced pressure.
- Restrictive valves have no relief capacity other than as a thermal relief.
- Turn adjustment clockwise to decrease setting and release load.
- Full clockwise setting is less than 200 psi (14 bar).
- Backpressure at port 2 adds to the effective relief setting at a ratio of 1 plus the pilot ratio times the backpressure.
- Reseat exceeds 85% of set pressure when the valve is standard set.
 Settings lower than the standard set pressure may result in lower reseat percentages.

- Sun counterbalance cartridges can be installed directly into a cavity machined in an actuator housing for added protection and improved stiffness in the circuit.
- Two check valve cracking pressures are available. Use the 25 psi (1,7 bar) check unless actuator cavitation is a concern.
- This valve has positive seals between all ports.
- All 3-port counterbalance, load control, and pilot-to-open check cartridges are physically interchangeable (i.e. same flow path, same cavity for a given frame size).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

| | U.S. Units | Metric Units |
|---|----------------------|--------------|
| Cavity | T-17A | |
| Capacity | 15 gpm | 60 L/min. |
| Pilot Ratio | 4.5:1 | |
| Maximum Recommended Load Pressure at Maximum Setting | 3850 psi | 270 bar |
| Maximum Setting | 5000 psi | 350 bar |
| Adjustment - Number of Counterclockwise Turns to Increase Setting | 3.75 | |
| Factory Pressure Settings Established at | 2 in³/min. | 30 cc/min. |
| Maximum Valve Leakage at Reseat | 5 drops/min. | 0,3 cc/min. |
| Series (from Cavity) | Series 3 | |
| Reseat | >85% of Set Pressure | |
| Valve Hex Size | 1 1/4 in. | 31,8 mm |
| Valve Installation Torque | 150 - 160 lbf ft | 200 - 215 Nm |
| Adjustment Screw Internal Hex Size | 5/32 in. | 4 mm |
| Adjustment Locknut/Cap Hex Size | 9/16 in. | 15 mm |
| Adjustment Nut Torque | 80 - 90 lbf in. | 9 - 10 Nm |
| Model Weight | 1.60 lb | 0,70 kg |
| Seal Kits - Cartridge | Buna: 990-017-007 | |
| Seal Kits - Cartridge | Viton: 990-017-006 | |







CBFG-LJN

Material/Coating Control Functional Setting Range Seal Material Modifier Standard Options Standard Options Standard Options Preferred Options No modifier (standard material with no special coating) C* Tamper Resistant - Factory C 2000 - 5000 psi w/4 psi Check Ν Buna-N (140 - 350 bar w/0,3 bar Viton Check), 3000 psi (210 bar) Special Options L Standard Screw Adjustment Standard Setting D 1000 - 2500 psi w/4 psi Check /AP Stainless Steel, Passivated (70 - 175 bar w/0,3 bar

Standard Setting J 2000 - 5000 psi w/25 psi Check (140 - 350 bar w/1,7 bar Check), 3000 psi (210 bar) Standard Setting

Check), 2000 psi (140 bar)

K 1000 - 2500 psi w/25 psi Check (70 - 175 bar w/1,7 bar Check), 2000 psi (140 bar) Standard Setting

Control: C

Control: L

Our stainless product line is growing! If you are interested in a stainless option for this model which is not shown please contact Sun.

When the modifier is /AP, the control must be C or L

* Special Setting required, specify at time of order Customer specified setting stamped on hex.