



3:1 pilot ratio, standard capacity counterbalance valve

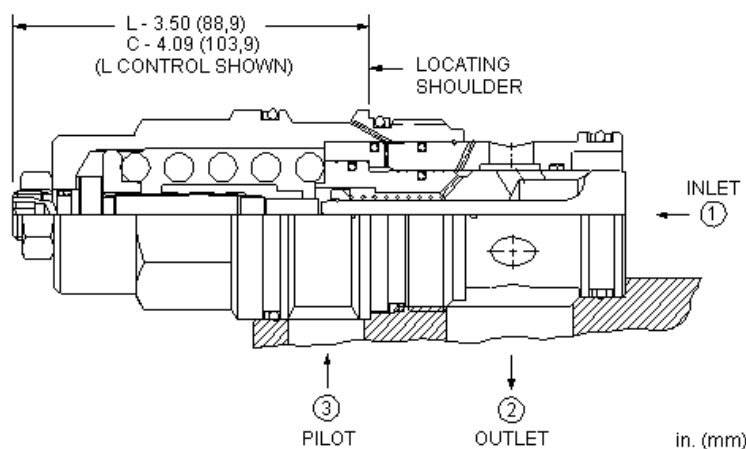
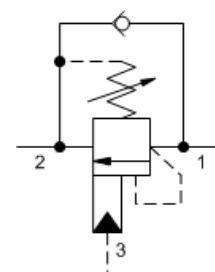
Capacity:
120 gpm (480 L/min.)

Model:
CB1A

Product Description

Counterbalance valves with pilot assist are meant to control an overrunning load. The check valve allows free flow from the directional valve (port 2) to the load (port 1) while a direct-acting, pilot-assisted relief valve controls flow from port 1 to port 2. Pilot assist at port 3 lowers the effective setting of the relief valve at a rate determined by the pilot ratio.

Other names for this valve include motion control valve and over center valve.



Technical Features

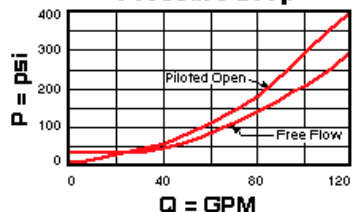
- Counterbalance valves should be set at least 1.3 times the maximum load induced pressure.
- Turn adjustment clockwise to decrease setting and release load.
- Full clockwise setting is less than 200 psi (14 bar).
- Backpressure at port 2 adds to the effective relief setting at a ratio of 1 plus the pilot ratio times the backpressure.
- Reseat exceeds 85% of set pressure when the valve is standard set. Settings lower than the standard set pressure may result in lower reseal percentages.
- Sun counterbalance cartridges can be installed directly into a cavity machined in an actuator housing for added protection and improved stiffness in the circuit.
- Two check valve cracking pressures are available. Use the 25 psi (1,7 bar) check unless actuator cavitation is a concern.
- This valve has positive seals between all ports.
- All 3-port counterbalance, load control, and pilot-to-open check cartridges are physically interchangeable (i.e. same flow path, same cavity for a given frame size).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

Technical Data

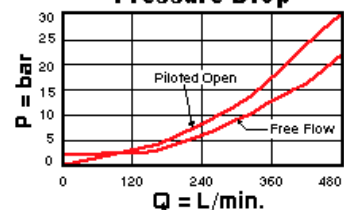
	U.S. Units	Metric Units
Cavity	T-19A	
Capacity	120 gpm	480 L/min.
Pilot Ratio	3:1	
Maximum Recommended Load Pressure at Maximum Setting	3075 psi	215 bar
Maximum Setting	4000 psi	280 bar

Adjustment - Number of Counterclockwise Turns to Increase Setting	3.75	
Factory Pressure Settings Established at	2 in ³ /min.	30 cc/min.
Maximum Valve Leakage at Reseat	5 drops/min.	0,3 cc/min.
Series (from Cavity)	Series 4	
Reseat	>85% of Set Pressure	
Valve Hex Size	1 5/8 in.	41,3 mm
Valve Installation Torque	350 - 375 lbf ft	475 - 500 Nm
Adjustment Screw Internal Hex Size	7/32 in.	5,5 mm
Adjustment Locknut/Cap Hex Size	3/4 in.	19,1 mm
Adjustment Nut Torque	25 - 30 lbf ft	35 - 40 Nm
Seal Kits - Cartridge	Buna: 990-019-007	
Seal Kits - Cartridge	Viton: 990-019-006	
Model Weight	2.99 lb.	1.36 kg.

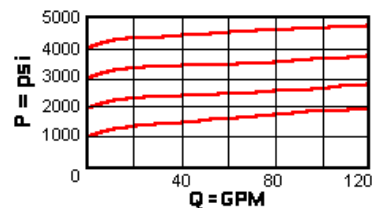
Free Flow and Piloted Open Pressure Drop



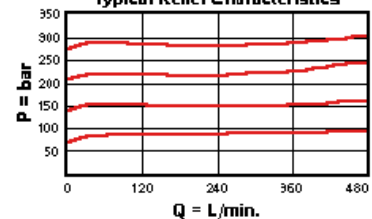
Free Flow and Piloted Open Pressure Drop



Typical Relief Characteristics



Typical Relief Characteristics



CBIA-LHN

Control	Functional Setting Range	Seal Material	Material/Coating Modifier
Preferred Options	Preferred Options	Preferred Options	Preferred Options
L Standard Screw Adjustment Standard Options	H 1000 - 4000 psi w/25 psi Check (70 - 280 bar w/1,7 bar Check), 3000 psi (210 bar) Standard Setting	N Buna-N Standard Options	No modifier (standard material with no special coating) Special Options
C* Tamper Resistant - Factory Set	Standard Options	V Viton	/AP Stainless Steel, Passivated
	A 1000 - 4000 psi w/4 psi Check (70 - 280 bar w/0,3 bar Check), 3000 psi (210 bar) Standard Setting		Control:C
	B 400 - 1500 psi w/4 psi Check (28 - 105 bar w/0,3 bar Check), 1000 psi (70 bar) Standard Setting		Control:L
	I 400 - 1500 psi w/25 psi Check (28 - 105 bar w/1,7 bar Check), 1000 psi (70 bar) Standard Setting		

When the modifier is /AP, the control must be C or L

* Special Setting required, specify at time of order
Customer specified setting stamped on hex.

Our stainless product line is growing! If you are interested in a stainless option for this model which is not shown please contact Sun.