

## 2.3:1 pilot ratio, standard capacity counterbalance valve

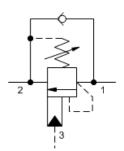
Capacity: 120 gpm (480 L/min.)

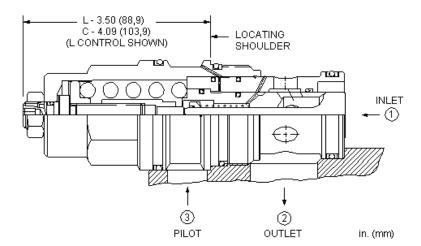
> Model: CBIL

## Product Description

Counterbalance valves with pilot assist are meant to control an overrunning load. The check valve allows free flow from the directional valve (port 2) to the load (port 1) while a direct-acting, pilot-assisted relief valve controls flow from port 1 to port 2. Pilot assist at port 3 lowers the effective setting of the relief valve at a rate determined by the pilot ratio.

Other names for this valve include motion control valve and over center valve.

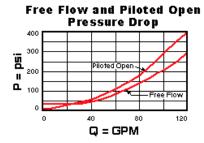


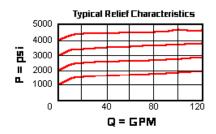


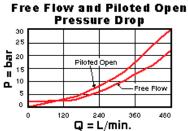
## Technical Features

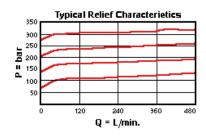
- Counterbalance valves should be set at least 1.3 times the maximum load induced pressure.
- Turn adjustment clockwise to decrease setting and release load.
- Full clockwise setting is less than 200 psi (14 bar).
- plus the pilot ratio times the backpressure.
- Reseat exceeds 85% of set pressure when the valve is standard set. Settings lower than the standard set pressure may result in lower reseat percentages.
- Sun counterbalance cartridges can be installed directly into a cavity machined in an actuator housing for added protection and improved stiffness in the circuit.
- Two check valve cracking pressures are available. Use the 25 psi (1,7 bar) check unless actuator cavitation is a concern.
- This valve has positive seals between all ports.
- Backpressure at port 2 adds to the effective relief setting at a ratio of 1 All 3-port counterbalance, load control, and pilot-to-open check cartridges are physically interchangeable (i.e. same flow path, same cavity for a given frame size).
  - Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

| Technical Data  |                      |              |
|---|----------------------|--------------|
|   | U.S. Units           | Metric Units |
| Cavity  | T-19A                |              |
| Capacity  | 120 gpm              | 480 L/min.   |
| Pilot Ratio   | 2.3:1                |              |
| Maximum Recommended Load Pressure at Maximum Setting              | 3850 psi             | 270 bar      |
| Maximum Setting   | 5000 psi             | 350 bar      |
| Adjustment - Number of Counterclockwise Turns to Increase Setting | 3.75                 |              |
| Factory Pressure Settings Established at                          | 2 in³/min.           | 30 cc/min.   |
| Maximum Valve Leakage at Reseat                                   | 5 drops/min.         | 0,3 cc/min.  |
| Series (from Cavity)  | Series 4             |              |
| Reseat  | >85% of Set Pressure |              |
| Valve Hex Size  | 1 5/8 in.            | 41,3 mm      |
| Valve Installation Torque   | 350 - 375 lbf ft     | 475 - 500 Nm |
| Adjustment Screw Internal Hex Size                                | 7/32 in.             | 5,5 mm       |
| Adjustment Locknut/Cap Hex Size                                   | 3/4 in.              | 19,1 mm      |
| Adjustment Nut Torque   | 25 - 30 lbf ft       | 35 - 40 Nm   |
| Seal Kits - Cartridge   | Buna: 990-019-007    |              |
| Seal Kits - Cartridge   | Viton: 990-019-006   |              |
| Model Weight  | 2.99 lb.             | 1.36 kg.     |









## CBIL-LJN

Functional Setting Range Seal Material Control Preferred Options Preferred Options Preferred Options J 2000 - 5000 psi w/25 psi L Standard Screw Adjustment Ν Buna-N Standard Options

C\* Tamper Resistant - Factory Set

Check (140 - 350 bar w/1,7 bar Check), 3000 psi (210 bar) Standard Setting Standard Options

Standard Options

Viton

C 2000 - 5000 psi w/4 psi Check (140 - 350 bar w/0,3 bar Check), 3000 psi (210 bar) Standard Setting

D 1000 - 2500 psi w/4 psi Check (70 - 175 bar w/0,3 bar Check), 2000 psi (140 bar) Standard Setting

K 1000 - 2500 psi w/25 psi Check (70 - 175 bar w/1,7 bar Check), 2000 psi (140 bar) Standard Setting

<sup>\*</sup> Special Setting required, specify at time of order Customer specified setting stamped on hex.