



3:1 pilot ratio, vented counterbalance valve

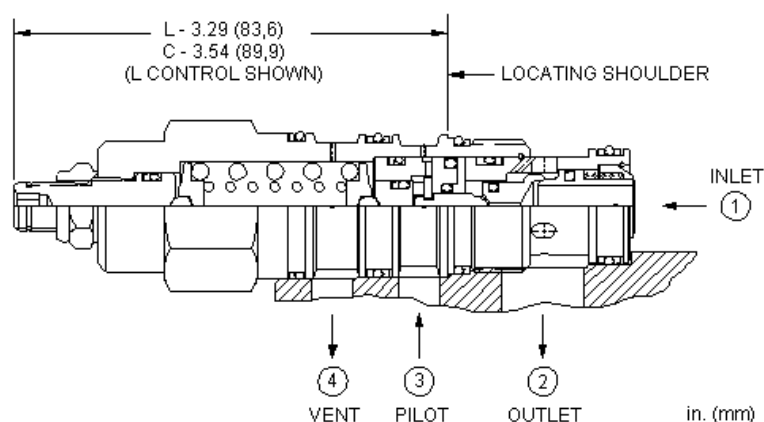
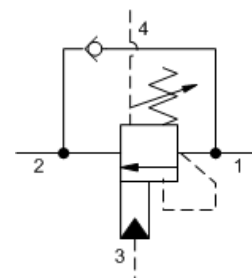
Capacity:
30 gpm (120 L/min.)

Model:
CWEA

Product Description

Vented counterbalance valves with pilot assist are meant to control an overrunning load. The check valve allows free flow from the directional valve (port 2) to the load (port 1) while a direct-acting, pilot-assisted relief valve controls flow from port 1 to port 2. Pilot assist at port 3 lowers the effective setting of the relief valve at a rate determined by the pilot ratio. Backpressure at port 2 does not affect the valve setting because the spring chamber references the vent (port 4).

Other names for this valve include motion control valve and over center valve.



Technical Features

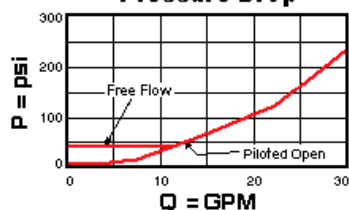
- Counterbalance valves should be set at least 1.3 times the maximum load induced pressure.
- Turn adjustment clockwise to decrease setting and release load.
- Full clockwise setting is 200 psi (14 bar).
- All 4-port counterbalance, load control, and pilot-to-open check cartridges are physically interchangeable (i.e. same flow path, same cavity for a given frame size).
- Reseat exceeds 85% of set pressure when the valve is standard set. Settings lower than the standard set pressure may result in lower reseal percentages.
- Pressure at port 4 is added to the effective relief setting at a rate of 1 plus the pilot ratio times the pressure.
- Sun counterbalance cartridges can be installed directly into a cavity machined in an actuator housing for added protection and improved stiffness in the circuit.
- This valve has positive seals between all ports.
- With vented valves, a lower pilot ratio may be required to achieve machine stability compared to non-vented valves.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

Technical Data

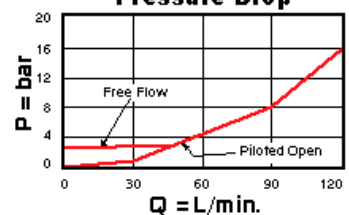
	U.S. Units	Metric Units
Cavity	T-22A	
Capacity	30 gpm	120 L/min.
Pilot Ratio	3:1	
Maximum Recommended Load Pressure at Maximum Setting	3075 psi	215 bar
Maximum Setting	4000 psi	280 bar
Adjustment - Number of Counterclockwise Turns to Increase Setting	5	

Check Cracking Pressure	25 psi	1,7 bar
Factory Pressure Settings Established at	2 in ³ /min.	30 cc/min.
Maximum Valve Leakage at Reseat	5 drops/min.	0,3 cc/min.
Series (from Cavity)	Series 2	
U.S. Patent #	4,834,135	
Reseat	>85% of Set Pressure	
Valve Hex Size	1 1/8 in.	28,6 mm
Valve Installation Torque	45 - 50 lbf ft	60 - 70 Nm
Adjustment Screw Internal Hex Size	5/32 in.	4 mm
Adjustment Locknut/Cap Hex Size	9/16 in.	15 mm
Adjustment Nut Torque	80 - 90 lbf in.	9 - 10 Nm
Seal Kits - Cartridge	Buna: 990-022-007	
Seal Kits - Cartridge	Viton: 990-022-006	
Model Weight	0.79 lb.	0.36 kg.

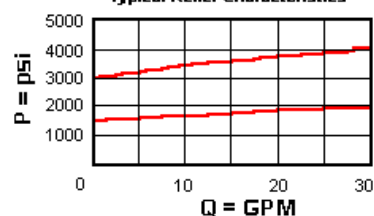
Free Flow and Piloted Open Pressure Drop



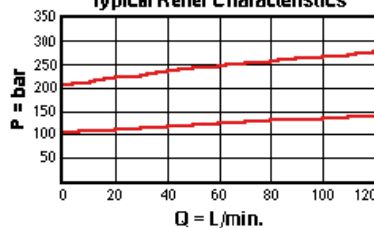
Free Flow and Piloted Open Pressure Drop



Typical Relief Characteristics



Typical Relief Characteristics



CWEA-LHN

Control	Functional Setting Range	Seal Material	Material/Coating Modifier
Preferred Options	Preferred Options	Preferred Options	Preferred Options
L Standard Screw Adjustment Standard Options	H 1000 - 4000 psi (70 - 280 bar), 3000 psi (210 bar) Standard Setting	N Buna-N Standard Options	No modifier (standard material with no special coating) Special Options
C* Tamper Resistant - Factory Set	Standard Options I 400 - 1500 psi (28 - 105 bar), 1000 psi (70 bar) Standard Setting	V Viton	/AP Stainless Steel, Passivated Control: C Control: L
<i>Our stainless product line is growing! If you are interested in a stainless option for this model which is not shown please contact Sun.</i>			

When the modifier is /AP, the control must be C or L

* Special Setting required, specify at time of order
Customer specified setting stamped on hex.