

## 2-way, 2 stage, solenoid-operated directional poppet valve - flow 1-2

Capacity: **120 gpm (480 L/min.)** 

Functional Group:

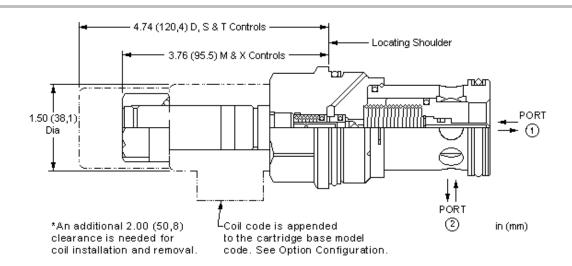
Products: Cartridges: Solenoid Operated: 2-Way: Poppet, Pilot Operated - Flow 1-2

Model: **DFFA** 

#### **Product Description**

This solenoid controlled, 2-way, 2-position cartridge is a pilot-operated, poppet style directional valve with reverse free flow check. It is available in either a normally open or normally closed configuration. Due to its poppet style construction, it has extremely low leakage.





#### **Technical Features**

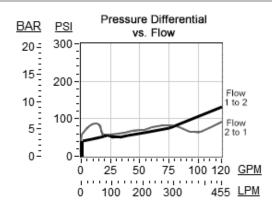
- The solenoid tube assembly is fatigue rated for 5000 psi (350 bar) service.
- This cartridge has several manual override choices, including no manual override. See Option Selection below. Please note: Manual override functionality is not compatible with weatherized coils.
- Valves exhibit extremely low leakage rates; less than 10 drops/min. @ 5000 psi (0,7 cc/min @ 350 bar).
- On models equipped with the D or L control, the detent mechanism in the manual override is meant for temporary actuation. The D, L and T manual control assembly has a mechanical life expectancy of approximately 7,000 cycles.
- This valve utilizes a wet armature design. This means that the working fluid surrounds the armature and is exposed to the heat generated by the coil. This can be a factor if the coil is energized for long periods of time. Some fluids, notably water/glycol mixtures, break down at these temperatures over time and form varnishes that will affect the function of the cartridge.

- A wide variety of coil termination and voltage options are available, with and without surge protection.
- The solenoid's unique magnetic design results in a high efficiency solenoid, yielding high spool actuating force per Watt expended, leading to reliable valve shifting.
- Coils are interchangeable with other Sun Series 1 solenoid products and can be mounted on the tube in either direction.
- Coil connector options offer ratings up to IP69K. See individual coil product pages for details. Additional weatherized coils and kits are available for more complete environmental protection.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

#### **Technical Data**

	U.S. Units	Metric Units
Cavity	T-:	L8A
Capacity	120 gpm	480 L/min.
Check Cracking Pressure	50 psi	3,5 bar

Maximum Operating Pressure	5000 psi	350 bar	
Maximum Valve Leakage at 110 SUS (24 cSt)	10 drops/min.@5000 psi		
Response Time - Typical	30 ms		
Series (from Cavity)	Series 4		
Switching Frequency	15000 cycles/hr		
Solenoid Tube Diameter	.75 in.	19 mm	
Valve Hex Size	1 5/8 in.	41,3 mm	
Valve Installation Torque	350 - 375 lbf ft	475 - 508 Nm	
Model Weight	1.10 lb	0,50 kg	
Seal Kits - Cartridge	Buna: 990-018-007		
Seal Kits - Cartridge	Viton: 990-018-006		



# **DFFA-XCN-\*\*\***

Control	<b>Poppet Configuration</b>	Seal Material	Coil
Preferred Options	Preferred Options	<b>Preferred Options</b>	
			*** See Coil Options Below
X No Manual Override	C Normally Closed	<b>N</b> Buna-N	
Standard Options	<b>H</b> Normally Open	Standard Options	
<b>D</b> Twist/Lock (Dual) Manual Override		<b>V</b> Viton	
L Twist/Lock (Detent) Manual			

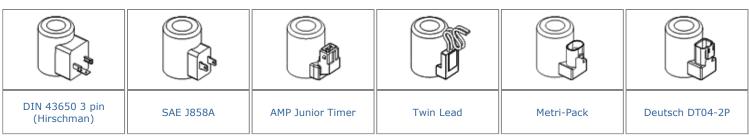
## Standard Coil Options

T Twist (Momentary) Manual

Override

M Manual Override

Override



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*** no co	pil	<b>536</b> S	SAE J858A, 36 VDC	814N	Metri-Pack, 14 VDC, no transient voltage suppression (TVS) diodes
211	DIN 43650 3 pin (Hirschman), 115 VAC	612	AMP Junior Timer, 12 VDC	<b>824</b> M	Metri-Pack, 24 VDC
	DIN 43650 3 pin (Hirschman), 12 VDC	612N	AMP Junior Timer, 12 VDC, no transient voltage suppression (TVS) diodes	824N	Metri-Pack, 24 VDC, no transient voltage suppression (TVS) diodes

212N	DIN 43650 3 pin (Hirschman), 12 VDC, no transient voltage suppression (TVS) diodes	614 AMP Junior Timer, 14 VDC	828 Metri-Pack, 28 VDC	
214	DIN 43650 3 pin (Hirschman), 14 VDC	624 AMP Junior Timer, 24 VDC	836 Metri-Pack, 36 VDC	
214N	DIN 43650 3 pin (Hirschman), 14 VDC, no transient voltage suppression (TVS) diodes	624N AMP Junior Timer, 24 VDC, no transient voltage suppression (TVS) diodes	848 Metri-Pack, 48 VDC	
223	DIN 43650 3 pin (Hirschman), 230 VAC	628 AMP Junior Timer, 28 VDC	<b>912</b> Deutsch DT04-2P, 12 VDC	
224	DIN 43650 3 pin (Hirschman), 24 VDC	636 AMP Junior Timer, 36 VDC	912N Deutsch DT04-2P, 12 VDC, no transient voltage suppression (TVS) diodes	
224N	DIN 43650 3 pin (Hirschman), 24 VDC, no transient voltage suppression (TVS) diodes	<b>712</b> Twin Lead, 12 VDC	<b>914</b> Deutsch DT04-2P, 14 VDC	
228	DIN 43650 3 pin (Hirschman), 28 VDC	712N Twin Lead, 12 VDC, no transient voltage suppression (TVS) diodes	914N Deutsch DT04-2P, 14 VDC, no transient voltage suppression (TVS) diodes	
236	DIN 43650 3 pin (Hirschman), 36 VDC	<b>724</b> Twin Lead, 24 VDC	<b>924</b> Deutsch DT04-2P, 24 VDC	
248	DIN 43650 3 pin (Hirschman), 48 VDC	724N Twin Lead, 24 VDC, no transient voltage suppression (TVS) diodes	924N Deutsch DT04-2P, 24 VDC, no transient voltage suppression (TVS) diodes	
297	DIN 43650 3 pin (Hirschman), 24 VAC	<b>728</b> Twin Lead, 28 VDC	<b>928</b> Deutsch DT04-2P, 28 VDC	
298	DIN 43650 3 pin (Hirschman), 220 VDC	<b>736</b> Twin Lead, 36 VDC	<b>936</b> Deutsch DT04-2P, 36 VDC	
299	DIN 43650 3 pin (Hirschman), 127 VDC	812 Metri-Pack, 12 VDC	<b>948</b> Deutsch DT04-2P, 48 VDC	
514	SAE J858A, 14 VDC	812N Metri-Pack, 12 VDC, no transient voltage suppression (TVS) diodes	HN24AA Hazardous environment duty, 1/2 inch MPT mechanical conduit, 24 VDC, 10 feet twin lead, ATEX Certification Ex mb IIC T3 Gb.	
524	SAE J858A, 24 VDC	<b>814</b> Metri-Pack, 14 VDC	HN24AB Hazardous environment duty, 1/2 inch MPT mechanical conduit, 24 VDC, 10 feet twin lead, CSA Certification	
528	SAE J858A, 28 VDC			
Additi	onal Options			
Additional Coils				
512	SAE J858A, 12 VDC	<b>71219</b> Twin Lead, to Delphi Weather-Pack Connector, 9 inch lead length, 12 VDC	72419 Twin Lead, to Delphi Weather-Pack Connector, 9 inch lead length 24 VDC	
548	SAE J858A, 48 VDC	<b>71299</b> Twin Lead, to Deutsch connector, 9 inch lead length	<b>72499</b> Twin Lead, to Deutsch connector, 9 inch lead length	
648	AMP Junior Timer, 48 VDC	<b>714</b> Twin Lead, 14 VDC	748 Twin Lead, 48 VDC	

If the coil is HN24AA, the control must be M or X If the coil is HN24AB, the control must be M or X  $\,$