

# Normally closed, balanced poppet, logic element - vent-to-open

Capacity: 60 gpm (240 L/min.)

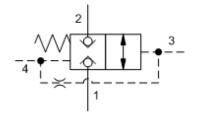
Functional Group:

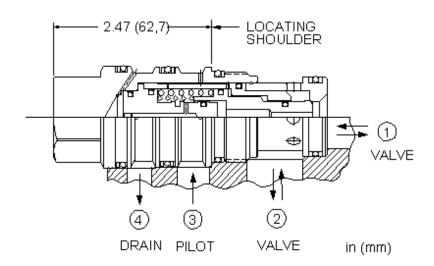
Products: Cartridges: Logic Element: Balanced Poppet: Normally Closed, Vent to Operate

Model: **DKHR** 

#### **Product Description**

This is a normally closed, balanced poppet, switching element. When the vent port (port 4) is blocked, the poppet remains in the closed position. Venting port 4 shifts it to the open position, provided there is sufficient pressure at port 3.



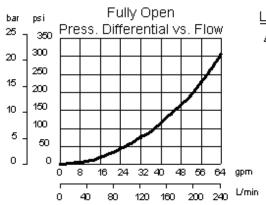


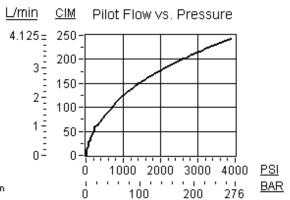
## **Technical Features**

- Unique balanced construction provides predictable switching with 5000 psi (350 bar) at both ports 1 and 2, with the vent (port 4) open and a minimum pilot pressure of 400 psi (30 bar) at port 3.
- Port 1 and port 2 are fully sealed from port 3 and port 4. Ports 3 and 4
   All ports will accept 5000 psi (350 bar). are positively sealed.
- Leakage rate between port 1 and port 2 is very low, typically less than 10 drops/min. at 5000 psi (0,7 cc/min at 350 bar).
- Valve will reseat when the pilot pressure falls below 145 psi (10 bar).
- Port 4 may be externally connected to a pilot switching valve. The pilot valve should have a leakage rate of less than 10 drops/min. and be able to satisfy the pilot flow requirements. Sun model DAA\*-\*\*\* solenoid pilot valve is ideal for this application.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

#### **Technical Data**

	U.S. Units	Metric Units
Cavity	T-23A	
Capacity	60 gpm	240 L/min.
Minimum Pilot Pressure Required to Shift Valve	300 psi	20 bar
Control Pilot Flow	15 - 30 in³/min.	0,25 - 0,50 L/min.
Maximum Operating Pressure	5000 psi	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	10 drops/min.@5000 psi	0,7 cc/min.@350 bar
Series (from Cavity)	Series 3	
Valve Hex Size	1 1/4 in.	31,8 mm
Valve Installation Torque	150 - 160 lbf ft	200 - 215 Nm
Seal Kits - Cartridge	Buna: 990-023-007	
Seal Kits - Cartridge	Viton: 990-023-006	
Model Weight	1.47 lb.	0.67 kg.





# **DKHR-XHN**

Control Minimum Pilot Pressure Seal Material
Standard Options Standard Options

X Vent to Operate H 300 psi (20 bar) N Buna-N
V Viton

## **Related Models**

DKHR8