



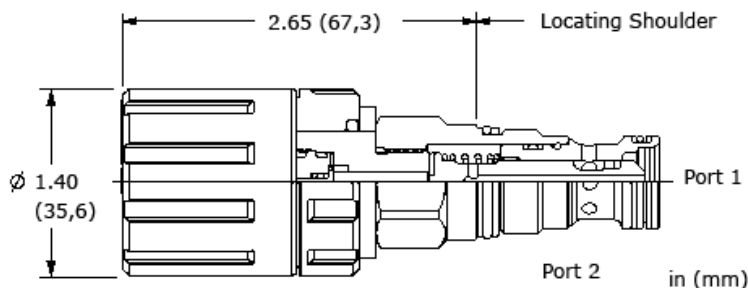
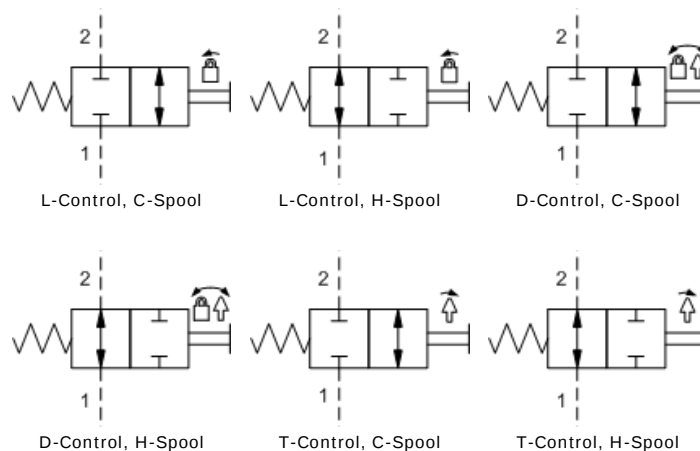
2-way, manually-operated, directional spool valve

Capacity:
12 gpm (45 L/min.)

Model:
DLDM

Product Description

This manually operated, 2-position, 2-way directional cartridge is a direct-acting, balanced spool valve used to control the direction of flow in a hydraulic circuit. The valve is available in either a normally open or normally closed configuration. Manual operation is achieved via Sun's Twist/Lock manual override mechanism and is designed for intermittent (infrequent) use only.



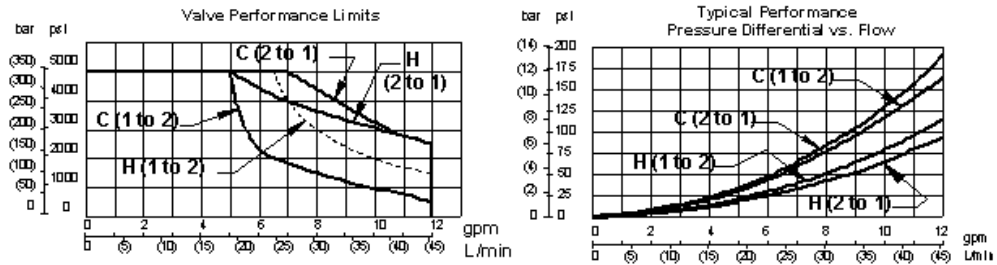
Technical Features

- This valve is designed for intermittent use such as a manual override. The manual control assembly has a mechanical life expectancy of about 10,000 cycles.
- The detent/lock control option "L" allows the operator to shift the valve into a mechanically detented position by twisting the knob counter-clockwise. This detented position will be maintained until the operator twists the knob clockwise and allows the valve to return to its normal position.
- The dual-operation control option "D" allows the operator to either shift the valve momentarily by twisting the knob clockwise or shift it into a mechanically detented position by twisting counter-clockwise.
- The control on this valve is meant to be operated by a person's hand. The control should not be modified, for instance fastening a lever to the knob. Under no circumstances should the control be operated by other mechanical devices.
- The momentary/twist control option "T" allows the operator to momentarily shift the valve by twisting the knob clockwise and releasing. Once released, the valve returns to its normal position.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

Technical Data

	U.S. Units	Metric Units
Cavity		T-13A
Capacity	12 gpm	45 L/min.

Maximum Operating Pressure	5000 psi	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	5 in ³ /min.@3000 psi	80 cc/min.@210 bar
Operating Torque	10 lbf in.	1,2 Nm
Series (from Cavity)	Series 1	
Valve Hex Size	7/8 in.	22,2 mm
Valve Installation Torque	30 - 35 lbf ft	40 - 50 Nm
Seal Kits - Cartridge	Buna: 990-413-007	
Seal Kits - Cartridge	Viton: 990-413-006	
Model Weight	0.67 lb.	0.30 kg.



DLDM-LCN

Control

Standard Options

- D Twist/Lock (Dual) Manual Override
- L Twist/Lock (Detent) Manual Override
- T Twist Manual Override

Spool Configuration

Standard Options

- C Normally Closed
- H Normally Open

Seal Material

Standard Options

- N Buna-N
- V Viton