

# 2-way, pilot-to-shift directional valve with drain to port 4 - normally closed

Capacity: .5 gpm (2 L/min.)

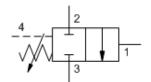
Functional Group:

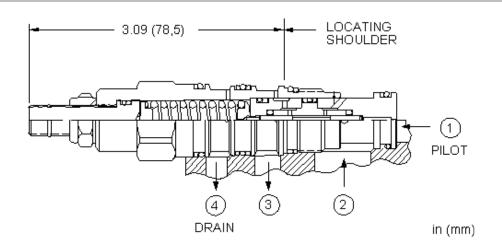
Products: Cartridges: Directional; DP\*\*, DR\*\*, DV\*\*: 2 Way - 4 Port - Normally Closed: Direct Acting - Sealed Pilot

Model: DRAX

### **Product Description**

The normally-closed, direct-acting 2-way directional cartridge with external drain is a pilot unloading valve used to sense pressure in one circuit to switch or unload a valve in a different circuit. When pressure at port 1 exceeds the setting of the valve, the spool shifts to connect port 2 to port 3.



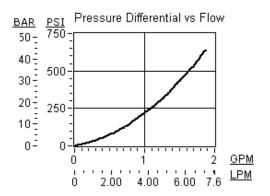


#### **Technical Features**

- The pilot area (port 1) and the spring chamber drain (port 4) are positively sealed.
- There is spool leakage between the work ports (ports 2 and 3)of less than 20 drops/min (1,4 cc/min).
- The valve is designed to not modulate and is the equivalent of a hydraulic pressure switch.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

## **Technical Data**

	U.S. Units	Metric Units	
Cavity	T-21A		
Capacity	.5 gpm	2 L/min.	
Maximum Operating Pressure	5000 psi	350 bar	
Series (from Cavity)	Series 1		
Reseat	>85% of Set Pressure		
Valve Hex Size	7/8 in.	22,2 mm	
Valve Installation Torque	30 - 35 lbf ft	40 - 50 Nm	
Adjustment Screw Internal Hex Size	5/32 in.	4 mm	
Adjustment Locknut/Cap Hex Size	9/16 in.	15 mm	
Adjustment Nut Torque	80 - 90 lbf in.	9 - 10 Nm	
Seal Kits - Cartridge	Buna: 990-021-007		
Seal Kits - Cartridge	Viton: 990-021-006		
Model Weight	0.44 lb.	0.20 kg.	



# **DRAX-LAN**

**C** 2000 - 6000 psi (140 - 420 bar), 2000 psi (140 bar)

Standard Setting

Control	Adjustment Range		Seal Material	Material/Coating Modifier
Standard Options	Standard Options	Standar	d Options	Preferred Options
L Standard Screw Adjustment A 1000 - 3000 psi (70 - 210 bar), 1000 psi (70 bar) Standard Setting		Buna-N	<b>No modifier</b> (standard material with no special coating)	
	, , ,	V	Viton	Special Options

/AP Stainless Steel, Passivated

Control: L

Our corrosion resistant product line is growing! If you are interested in a corrosion resistant option for this model, please contact Sun.

When the modifier is /AP, the control must be L

Customer specified setting stamped on hex.