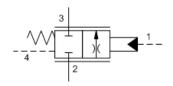


MODEL FKGA

$\hbox{$2$-way, pilot shifted, proportional throttle, high capacity}\\$

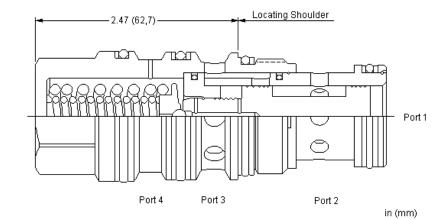
CAPACITY: 120 L/min. | CAVITY: T-23A



CONFIGURATION

X Control Not Adjustable
C Spool Normally Closed
Configuration

N Seal Material Buna-N

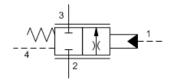


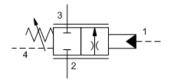
This valve is a 2-way, 2 position, proportional throttle. Ports 2 and 3 are normally closed. Pilot pressure at port 1 creates a metering orifice between port 2 and 3 that is proportional to the pressure at 1. The force balance of the flow forces, spring and pilot pressure results in a degree of partial self-compensation as the load pressure changes.

Pressure at port 4 directly opposes pressure at port 1.

TECHNICAL DATA		
Cavity	T-23A	
Series	3	
Capacity	120 L/min.	
Maximum Operating Pressure	350 bar	
Maximum Valve Leakage at 110 SUS (24 cSt)	65 cc/min.@70 bar	
Pilot Volume Displacement	1,6 cc	
Minimum Pilot Pressure to Operate	7 bar	
Hysteresis	± 2 %	
Adjustment - Number of Clockwise Turns to Increase Setting	5	
Valve Hex Size	31,8 mm	
Valve Installation Torque	203 - 217 Nm	
Adjustment Screw Internal Hex Size	4 mm	
Locknut Hex Size	15 mm	
Locknut Torque	9 - 10 Nm	
Seal kit - Cartridge	Buna: 990-023-007	
Seal kit - Cartridge	Polyurethane: 990-023-002	
Seal kit - Cartridge	Viton: 990-023-006	
Model Weight	0.56 kg.	

SYMBOLS





TECHNICAL FEATURES

- These valves may be pressure compensated by an external, modulating, logic element. Use LR_C-XHN for a bypass circuit or LP_C-XHN for a restrictive circuit.
- The valve provides a degree of self-compensation and may be used as a flow control. To increase the accuracy of flow control, an external, modulating, logic element can be used to maintain a constant flow over a wider range of flows and pressures. See performance curves for additional information.
- Ports 1 and 4 should be limited to 500 psi (35 bar).
- Pressure at port 4 directly opposes pressure at port 1.
- An optional tuning adjustment (L control) is offered to vary the pilot pressure required to control flow. The tuning adjustment provides a means to
 manually increase or decrease flow at a given pilot pressure. The adjustment range is 50 250 psi (3,5 15 bar), 100 psi (7 bar) Standard Setting.
- · Accurate pressure compensated control requires that a constant pressure differential be maintained across the valve.

<u>LPM</u>

130-

100 -

75-

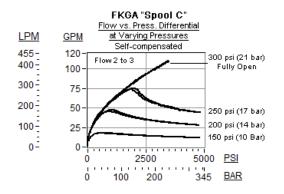
50 -

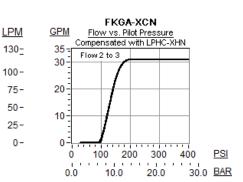
25-

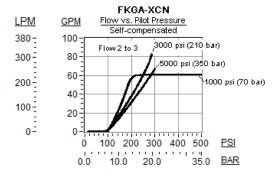
0-

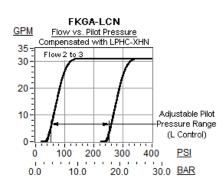
• Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

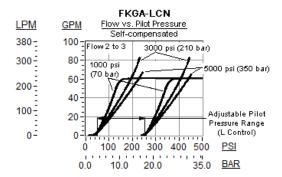
PERFORMANCE CURVES











CONTROL

Standard Options	L	Tuning Adjustment	
	Х	Not Adjustable	
	SPOOL CONFIGURATION		
Standard Options	С	Normally Closed	
	SEAL MATERIAL		
Standard Options	N	Buna-N	
	٧	Viton	

Copyright $\, @ \,$ 2002-2014 Sun Hydraulics Corporation. All rights reserved.