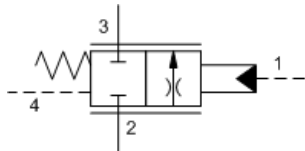


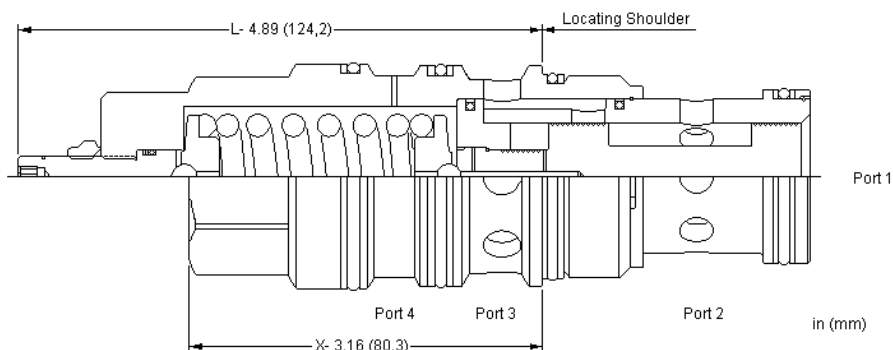
MODEL
FKIA

2-way, pilot shifted, proportional throttle, high capacity
CAPACITY: 240 L/min. | CAVITY: T-24A



CONFIGURATION

X	Control	Not Adjustable
C	Spool Configuration	Normally Closed
N	Seal Material	Buna-N
(none)	Material/Coating	Standard Material/Coating



This valve is a 2-way, 2 position, proportional throttle. Ports 2 and 3 are normally closed. Pilot pressure at port 1 creates a metering orifice between port 2 and 3 that is proportional to the pressure at 1. The force balance of the flow forces, spring and pilot pressure results in a degree of partial self-compensation as the load pressure changes.

Pressure at port 4 directly opposes pressure at port 1.

TECHNICAL DATA

Cavity	T-24A
Series	4
Capacity	240 L/min.
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	98 cc/min.@70 bar
Pilot Volume Displacement	3,3 cc
Minimum Pilot Pressure to Operate	7 bar
Hysteresis	± 2 %
Adjustment - Number of Clockwise Turns to Increase Setting	5
Valve Hex Size	41,3 mm
Valve Installation Torque	475 - 508 Nm
Adjustment Screw Internal Hex Size	4 mm
Locknut Hex Size	15 mm
Locknut Torque	9 - 10 Nm
Seal kit - Cartridge	Buna: 990-024-007
Seal kit - Cartridge	Polyurethane: 990-024-002
Seal kit - Cartridge	Viton: 990-024-006
Model Weight	1.30 kg.

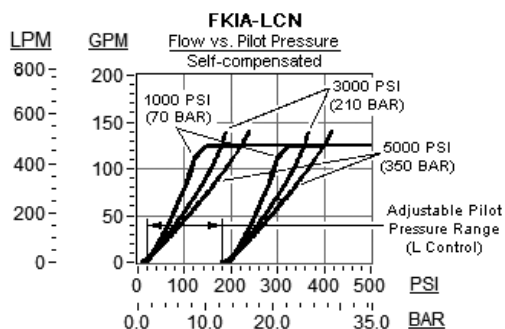
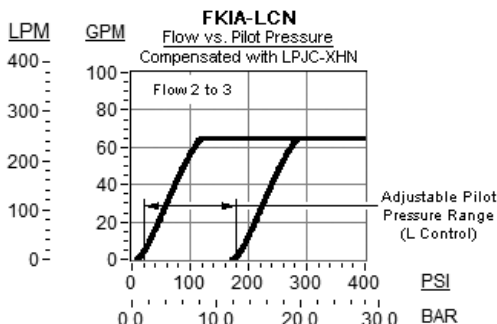
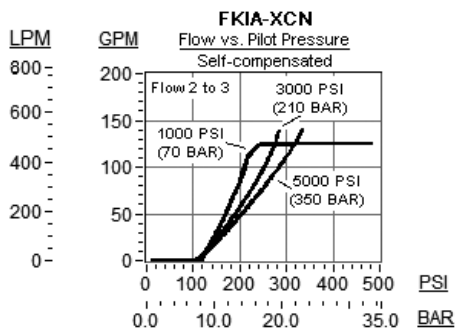
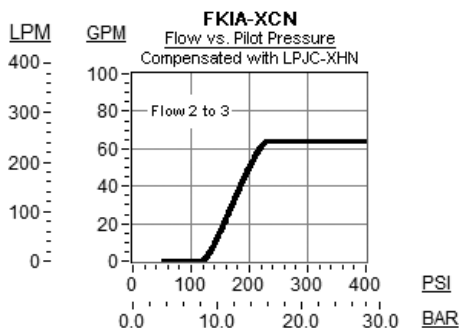
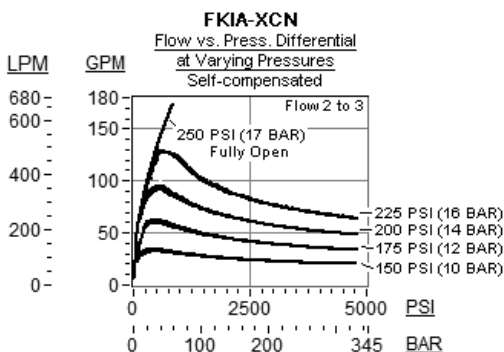
SYMBOLS



TECHNICAL FEATURES

- These valves may be pressure compensated by an external, modulating, logic element. Use LR_C-XHN for a bypass circuit or LP_C-XHN for a restrictive circuit.
- The valve provides a degree of self-compensation and may be used as a flow control. To increase the accuracy of flow control, an external, modulating, logic element can be used to maintain a constant flow over a wider range of flows and pressures. See performance curves for additional information.
- Ports 1 and 4 should be limited to 500 psi (35 bar).
- Pressure at port 4 directly opposes pressure at port 1.
- An optional tuning adjustment (L control) is offered to vary the pilot pressure required to control flow. The tuning adjustment provides a means to manually increase or decrease flow at a given pilot pressure. The adjustment range is 20 - 180 psi (1.4 - 13 bar), 100 psi (7 bar) Standard Setting.
- Accurate pressure compensated control requires that a constant pressure differential be maintained across the valve.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



CONFIGURATION OPTIONS

CONTROL

Standard Options	L	Tuning Adjustment
	X	Not Adjustable

SPOOL CONFIGURATION

Standard Options	C	Normally Closed
-------------------------	----------	-----------------

SEAL MATERIAL

Standard Options	N	Buna-N
	V	Viton

MATERIAL/COATING

Standard Options		Standard Material/Coating
	/AP	Stainless Steel, Passivated

Copyright © 2002-2014 Sun Hydraulics Corporation. All rights reserved.