

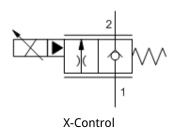


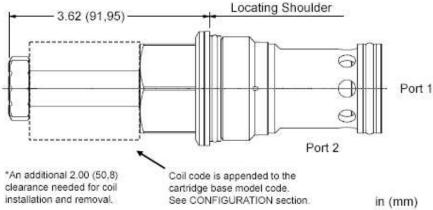
Pilot-operated, normally closed, electro-proportional throttle with reverse flow check - (740 Series)

SERIES 4 / CAPACITY: 431 L/min. / CAVITY: T-18A



sunhydraulics.com/model/FPJP





This valve is a pilot-operated, normally closed, electro-proportional throttle with reverse freeflow check. Energizing the coil generates an opening force on the pilot stage which vents the main stage poppet to open proportionally. Metered flow is from port 1 to port 2 with reverse free flow from port 2 to port 1.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-18A
Series	4
Capacity	431 L/min.
Maximum Operating Pressure	350 bar
Recommended dither frequency	140 Hz
Maximum Valve Leakage at 110 SUS (24 cSt)	20 drops/min.@5000 psi
Deadband, nominal (as a percentage of input)	25%
Valve Hex Size	41,3 mm
Valve Installation Torque	474 - 508 Nm
Seal kit - Cartridge	Buna: 990018007
Seal kit - Cartridge	Viton: 990018006
Seal and nut kit - Coil	Viton: 990740006
Model Weight	1.22 kg.

CONFIGURATION OPTIONS

Model Code Example: FPJPXGN

(X) FLOW RATE CONTROL (G) SEAL MATERIAL (N) COIL *

G Nominal 120 gpm @ 200 psi (14

bar) differential (480 L/min.)

N Buna-N

No coil

V Viton

* Additional coil options are available

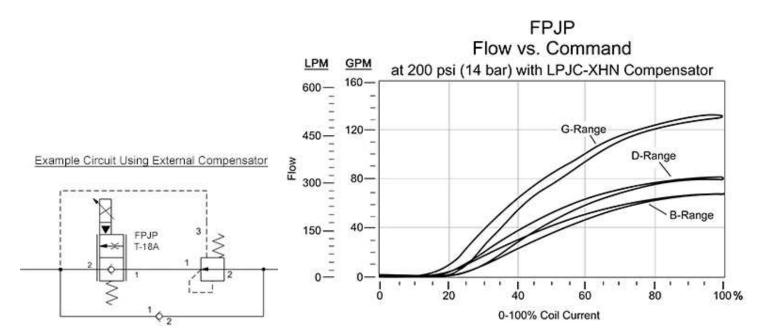
- B Nominal 60 gpm @ 200 psi (14 bar) differential (240 L/min.)
- D Nominal 80 gpm @ 200 psi (14 bar) differential (320 L/min.)

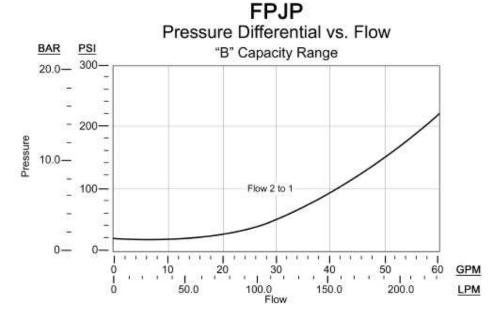
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TECHNICAL FEATURES

- Capable of operating with pressures up to 5000 psi (350 bar).
- For optimum performance, an amplifier with current sensing and adjustable dither should be used. Dither should be adjustable between 100 250 Hz.
- Capacities rated at 200 psi (14 bar) differential and maximum rated coil current.
- Coils are interchangeable with Sun's other full flow, solenoid-operated valves.
- Depending on circuit requirements, a reverse free flow check bypassing the compensator may be needed when using the FPJP with an external compensator.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES

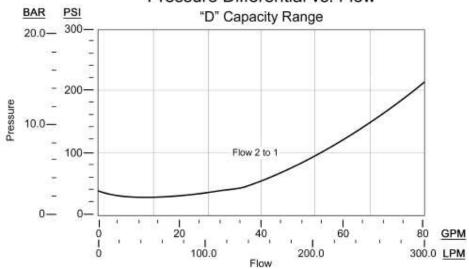




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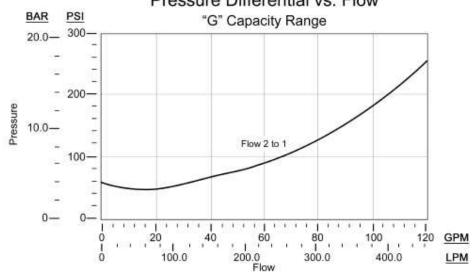
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Pressure Differential vs. Flow



FPJP

Pressure Differential vs. Flow



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