



Vent-to-open, spring biased closed, unbalanced poppet logic element with pilot source from port 1 and integral T-8A control cavity

Capacity:
300 gpm (1100
L/min.)

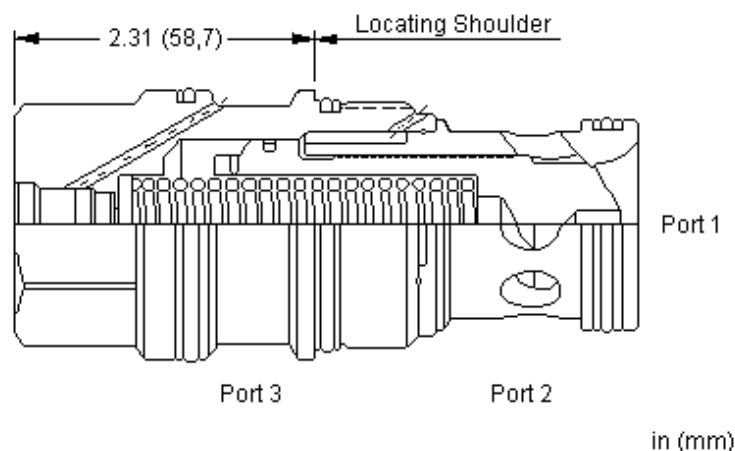
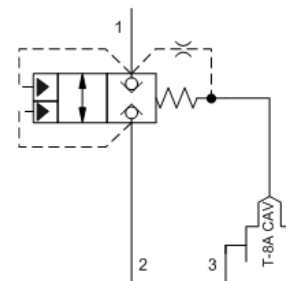
Functional Group:

Products : Cartridges : Logic Element : Unbalanced Poppet : Vent-to-open, Spring Biased Closed, with Pilot Source from Port 1 and Integral Pilot Control Cavity

Model:
LOKAS

Product Description

This valve is an unbalanced, vent-to-open, 2-way logic switching element with an integral pilot control cavity. It is spring biased closed and uses port 1 as a pilot source. With a pilot 2-way valve in the closed position installed in the T-8A cavity, the logic element will remain in the closed position. With the pilot valve open, the logic element will open providing there is a sufficient combination of pressures to overcome the spring force. The force generated at port 3, plus the spring force, must be greater than the sum of the forces acting at port 1 and port 2 for the valve to remain closed. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.



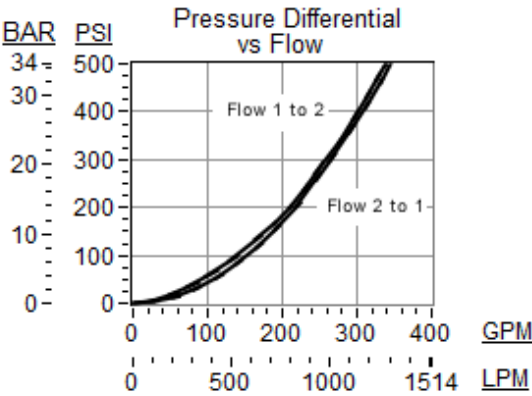
Technical Features

- These valves will work in Sun's standard T-19A cavity at lower capacity. To realize the full stated capacity, the T-19AU cavity should be used.
- These valves have positive seals between port 2 and the pilot area.
- NOTE: With the -8 control option, the main stage valve should first be installed to the correct torque value. The T-8A pilot control valve should then be installed into the main stage valve to its required torque value.
- The -8 control option allows the pilot control valve to be incorporated directly into the end of the logic cartridge via the T-8A cavity. These pilot control cartridges are sold separately and include electro-proportional, solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges.
- These valves open quickly when vented. Time to close is difficult to predict as it is dependant on the rate of flow and the pressure drop created as it closes.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

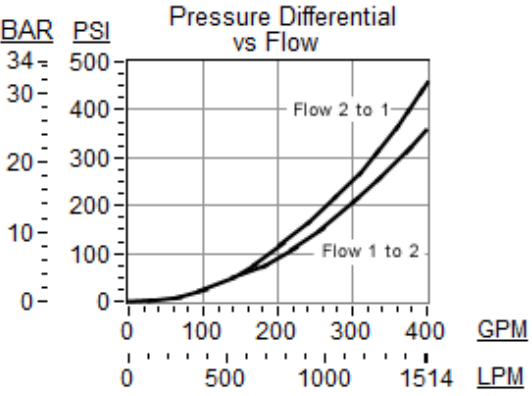
Technical Data

	U.S. Units	Metric Units
Cavity	T-19AU	
Capacity	300 gpm	1100 L/min.
Area Ratio, A3 to A1	1.8:1	
Area Ratio, A3 to A2	2.25:1	
Control Orifice Diameter	.035 in.	0,9 mm
Maximum Operating Pressure	5000 psi	350 bar
Pilot Control Cavity	T-8A	
Pilot Volume Displacement	.47 in ³	7,7 cc
Series (from Cavity)	Series 4	
Valve Hex Size	1 5/8 in.	41,3 mm
Valve Installation Torque	350 - 375 lbf ft	475 - 500 Nm
Model Weight	2.60 lb	1,20 kg
Seal Kits - Cartridge	Buna: 990-019-007	
Seal Kits - Cartridge	Viton: 990-019-006	

Model LOKA8 installed in T-19A Cavity



Model LOKA8 installed in T-19AU Cavity



LOKA-8DN

Cracking Pressure

Standard Options

D 50 psi (3,5 bar)

Seal Material

Standard Options

N Buna-N
V Viton