

Pilot-to-close, spring biased open, unbalanced poppet logic element with position switch

Capacity:
300 gpm (1100
L/min.)

Functional Group:

Products : Cartridges : Logic Element : Unbalanced Poppet : Pilot-to-close, Spring Biased Open with Position Indicating Switch

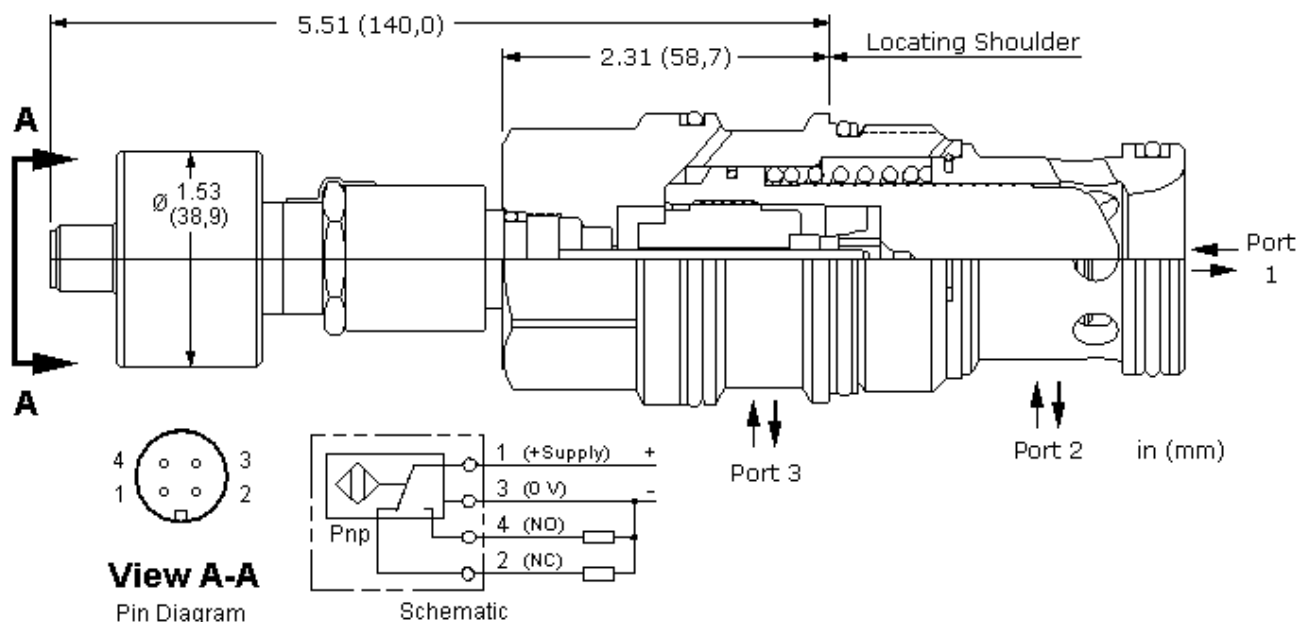
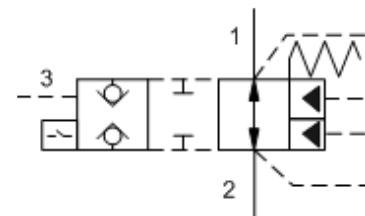
Model:

LOKOZ

Product Description

These unbalanced, pilot-to-close logic valves are 2-way switching elements that are spring biased open. Pressure at either work port 1 or 2 will tend to keep the valve open while pressure at port 3 will tend to close it. The force generated at port 3 must be greater than the sum of the forces acting at port 1 and port 2 plus the spring force for the valve to close. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

This valve incorporates a position switch to provide confirmation that the valve is spring biased to the fully open position.



Technical Features

- These valves will work in Sun's standard T-19A cavity at lower capacity. To realize the full stated capacity, the T-19AU cavity should be used.
- These valves have positive seals between port 2 and the pilot area.
- This cartridge is supplied as a sealed, factory set unit and is not field serviceable. Any tampering will violate the product warranty.
- When torquing this cartridge into its cavity, a crow's foot wrench or similar will be required since the position switch precludes the use of a deep socket wrench.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Position switch is CE approved.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

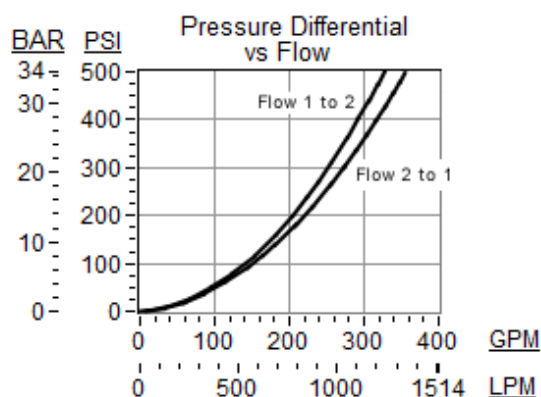
Technical Data

	U.S. Units	Metric Units
Cavity	T-19AU	
Capacity	300 gpm	1100 L/min.
Area Ratio, A3 to A1	1.8:1	
Area Ratio, A3 to A2	2.25:1	
Maximum Operating Pressure	5000 psi	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	1 drops/min.	0,07 cc/min.
Pilot Passage into Valve	.09 in.	2,3 mm
Pilot Volume Displacement	.47 in ³	7,7 cc
Series (from Cavity)	Series 4	
Valve Hex Size	1 5/8 in.	41,3 mm
Valve Installation Torque	350 - 375 lbf ft	475 - 500 Nm
Model Weight	3.10 lb	1,40 kg
Seal Kits - Cartridge	Buna: 990-019-007	
Seal Kits - Cartridge	Viton: 990-019-006	

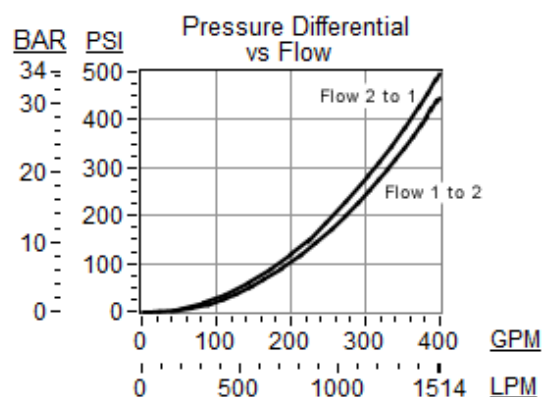
Switch Specifications

	U.S. Units	Metric Units
Supply Voltage	20-30 VDC	
Reverse Polarity Protection	Yes	
Maximum Output Load	≤ 400 mA, Duty Ratio 100%	
Short Circuit Protection	Yes, Load Short Unlimited	
Turn On Time	≤ 25 ms	
Hysteresis	≤ .002 in.	
Operating Temperature Range	-25 to 80 °C	
Thermal Shift - 0 to 80 °C ≤ ±	.004 in.	0,1 mm
EMC	DIN EN 61000-6-1/2/3/4	
Connector Environment Rating	IP65	
Vibration	≥ 50g, 0-500 impulses/sec	
Shock	>50 g, 1ms	
Connector	M12 X 1 (4) Pin	

Model LOKOZ installed in T-19A Cavity



Model LOKOZ installed in T-19AU Cavity

**LOKO-ZDN****Cracking Pressure****Standard Options****D** 50 psi (3,5 bar)**Seal Material****Standard Options****N** Buna-N**V** Viton