

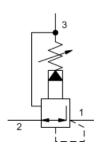
# Pilot operated, pressure reducing/relieving valve

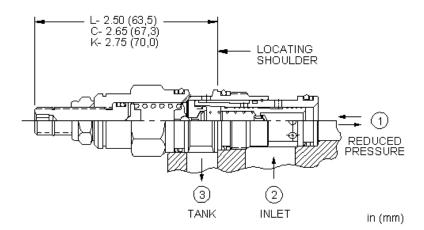
Capacity: 10 gpm (40 L/min.)

Model: PPDB

#### Product Description

Pilot-operated, pressure reducing/relieving valves reduce a high primary pressure at the inlet (port 2) to a constant reduced pressure at port 1, with a full-flow relief function from port 1 to tank (port 3).





#### Technical Features

- Full reverse flow from reduced pressure (port 1) to inlet (port 2) may cause the main spool to close. If reverse free flow is required in the circuit, consider adding a separate check valve to the circuit.
- If pilot flow consumption is critical, consider using direct acting reducing/relieving valves.
- Recommended maximum inlet pressure is determined by the adjustment range. Ranges D, E, N, and Q are tested with a 2000 psi (140 bar) maximum differential between inlet and reduced pressure. Ranges A, B, and H are tested with a 3000 psi (210 bar) maximum differential between inlet and reduced pressure. Ranges C and W are tested with 5000 psi (350 bar) of inlet pressure.
- Pilot operated valves exhibit exceptionally flat pressure/flow characteristics, are very stable and have low hysteresis.

- Pressure at port 3 is directly additive to the valve setting at a 1:1 ratio and should not exceed 5000 psi (350 bar).
- Pilot operated reducing, reducing/relieving valves by nature are not fast acting valves. For superior dynamic response, consider direct acting valves.
- All three-port pressure reducing and reducing/relieving cartridges are
  physically interchangeable (i.e. same flow path, same cavity for a given
  frame size). When considering mounting configurations, it is sometimes
  recommended that a full capacity return line (port 3) be used with
  reducing/relieving cartridges.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

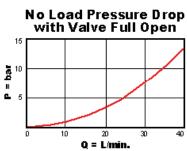
## Special Notes

• Maximum pressure differentials for spring ranges: A and B are 3000 psi (210 bar) N and Q are 2000 psi (140 bar) W is 5000 psi (350 bar)inlet pressure

### Technical Data

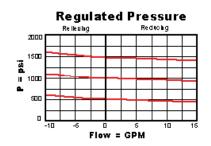
	U.S. Units	Metric Units
Cavity	T-11A	
Capacity	10 gpm	40 L/min.
Control Pilot Flow	7 - 10 in³/min.	0,11 - 0,16 L/min.
Factory Pressure Settings Established at	blocked control port (dead headed)	
Maximum Operating Pressure	5000 psi	350 bar
Series (from Cavity)	Series 1	
Adjustment - Number of Clockwise Turns to Increase Setting	5	
Valve Hex Size	7/8 in.	22,2 mm
Valve Installation Torque	30 - 35 lbf ft	40 - 50 Nm
Adjustment Screw Internal Hex Size	5/32 in.	4 mm
Adjustment Locknut/Cap Hex Size	9/16 in.	15 mm
Adjustment Nut Torque	80 - 90 lbf in.	9 - 10 Nm
Seal Kits - Cartridge	Buna: 990-011-007	
Seal Kits - Cartridge	Viton: 990-011-006	
Model Weight	0.33 lb.	0.15 kg.

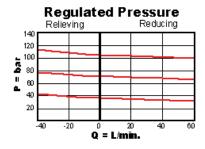




Additional Options

Control





Seal Material

# PPDB-LAN

Control	Adjustment Range	Seal Material	Material/Coating Modifier
Preferred Options	Preferred Options	Preferred Options	Preferred Options
L Standard Screw Adjustment Standard Options	A 100 - 3000 psi (7 - 210 bar), 200 psi (14 bar) Standard Setting	N Buna-N Standard Options	No modifier (standard material with no special coating)  Special Options
C* Tamper Resistant - Factory Set K Handknob	W 150 - 4500 psi (10,5 - 315 bar), 200 psi (14 bar) Standard Setting Standard Options	V Viton	/AP Stainless Steel, Passivated  Control: C  Control: L
	B 50 - 1500 psi (3,5 - 105 bar), 200 psi (14 bar) Standard Setting N 60 - 800 psi (4 - 55 bar), 200 psi (14 bar) Standard Setting Q 60 - 400 psi (4 - 28 bar), 200 psi (14 bar) Standard Setting		Control: Y  Our stainless product line is growing! If you are interested in a stainless option for this model which is not shown please contact Sun.

Adjustment Range

- M Capped Screw Adjustment with Lockwire Holes
- O Handknob with Panel Mount
- Q\* Capped and Lockwired
- W\* Max. Setting Limiter

- C 150 6000 psi (10,5 420 bar), 200 psi (14 bar) Standard Setting
- D 25 800 psi (1,7 55 bar), 200 psi (14 bar) Standard Setting
- E 25 400 psi (1,7 28 bar), 200 psi (14 bar) Standard Setting
- H 30 3000 psi (2 210 bar), 200 psi (14 bar) Standard Setting
- J 25 1500 psi (1,7 105 bar), 200 psi (14 bar) Standard Setting
- K 75 1500 psi (5 105 bar), 200 psi (14 bar) Standard Setting
- O 15 400 psi (1 28 bar), 200 psi (14 bar) Standard Setting
- P 40 400 psi (2,8 28 bar), 200 psi (14 bar) Standard Setting

When the modifier is /AP, the control must be C, L or Y

 $^{\star}$  Special Setting required, specify at time of order Customer specified setting stamped on hex.

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