



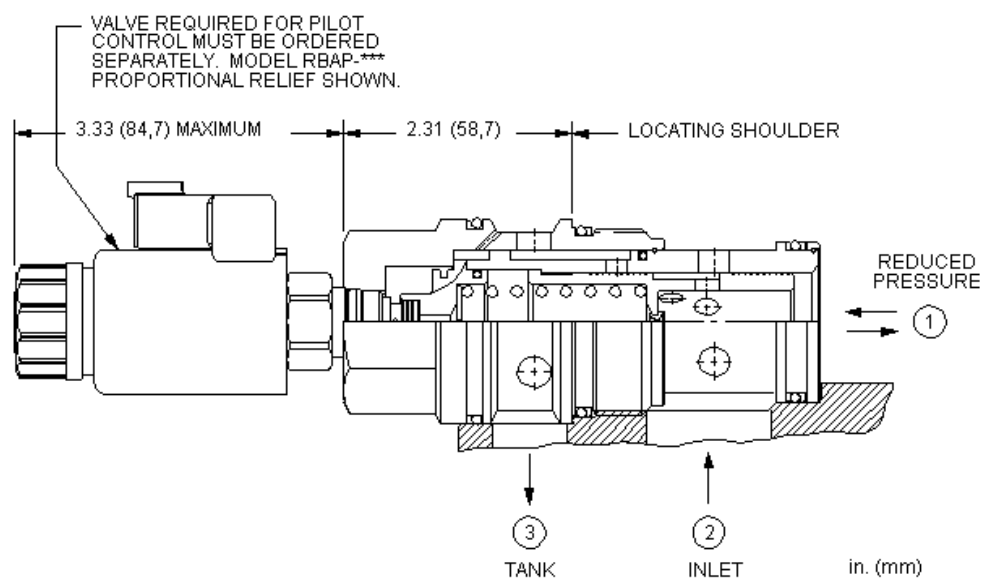
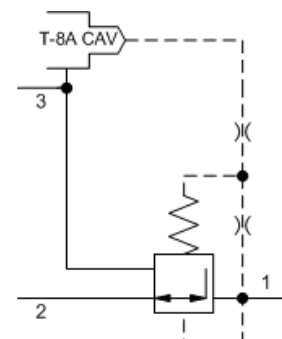
Pilot operated, pressure reducing/relieving main stage with integral T-8A control cavity

Capacity:
80 gpm (320
L/min.)

Model:
PPJB8

Product Description

This valve is a 3-way, normally open modulating element that incorporates an integral pilot control cavity. The pilot control cavity will accept any T-8A pressure control cartridge. The valve reduces a high primary pressure at the inlet (port 2) to a constant reduced pressure at port 1, with a full flow relief function from port 1 to tank (port 3). The pilot cartridge's setting determines the difference in pressure between reduced pressure (port 1) and the tank (port 3).



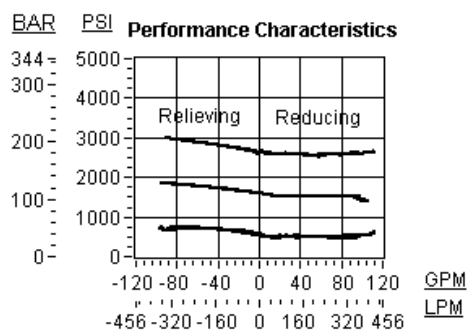
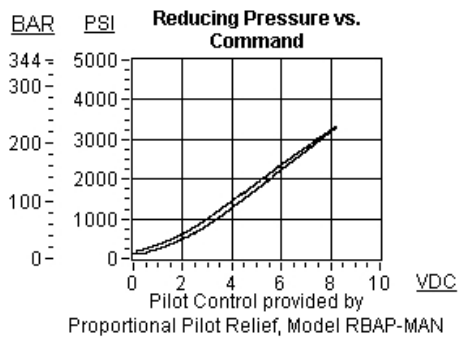
Technical Features

- Maximum pressure at port 3 should be limited to 3000 psi (210 bar).
- Pressure at port 3 is directly additive to the valve setting at a 1:1 ratio and should not exceed 3000 psi (210 bar).
- Maximum inlet pressure is determined by the bias spring. The D spring is tested with 2000 psi (140 bar) maximum differential pressure and the W spring is tested with 5000 psi (350 bar) maximum inlet pressure.
- NOTE: With the -8 control option, the main stage valve should first be installed to the correct torque value. The T-8A pilot control valve should then be installed into the main stage valve to its required torque value.
- The -8 control option allows the pilot control valve to be incorporated directly into the end of the relief cartridge via the T-8A cavity. These
- Pilot operated valves exhibit very low dead-band transition between reducing and relieving modes.
- Pilot operated valves exhibit exceptionally flat pressure/flow characteristics, are very stable and have low hysteresis.
- All three-port pressure reducing and reducing/relieving cartridges are physically interchangeable (i.e. same flow path, same cavity for a given frame size). When considering mounting configurations, it is sometimes recommended that a full capacity return line (port 3) be used with reducing/relieving cartridges.
- Full reverse flow from reduced pressure (port 1) to inlet (port 2) may cause the main spool to close. If reverse free flow is required in the circuit, consider adding a separate check valve to the circuit.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque

pilot control cartridges are sold separately and include electro-proportional, solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges.

and/or cavity/cartridge machining variations.

Technical Data		
	U.S. Units	Metric Units
Cavity	T-19A	
Capacity	80 gpm	320 L/min.
Control Pilot Flow	15 - 20 in ³ /min.	0,25 - 0,33 L/min.
Maximum Operating Pressure	5000 psi	350 bar
Pilot Control Cavity	T-8A	
Series (from Cavity)	Series 4	
Valve Hex Size	1 5/8 in.	41,3 mm
Valve Installation Torque	350 - 375 lbf ft	475 - 500 Nm
Seal Kits - Cartridge	Buna: 990-019-007	
Seal Kits - Cartridge	Viton: 990-019-006	
Model Weight	2.27 lb.	1.03 kg.



PPJB-8WN

Minimum Control Pressure		Seal Material	
Standard Options		Standard Options	
D	25 psi (1,7 bar)	N	Buna-N
W	100 psi (7 bar)	V	Viton

Related Models

PPJB