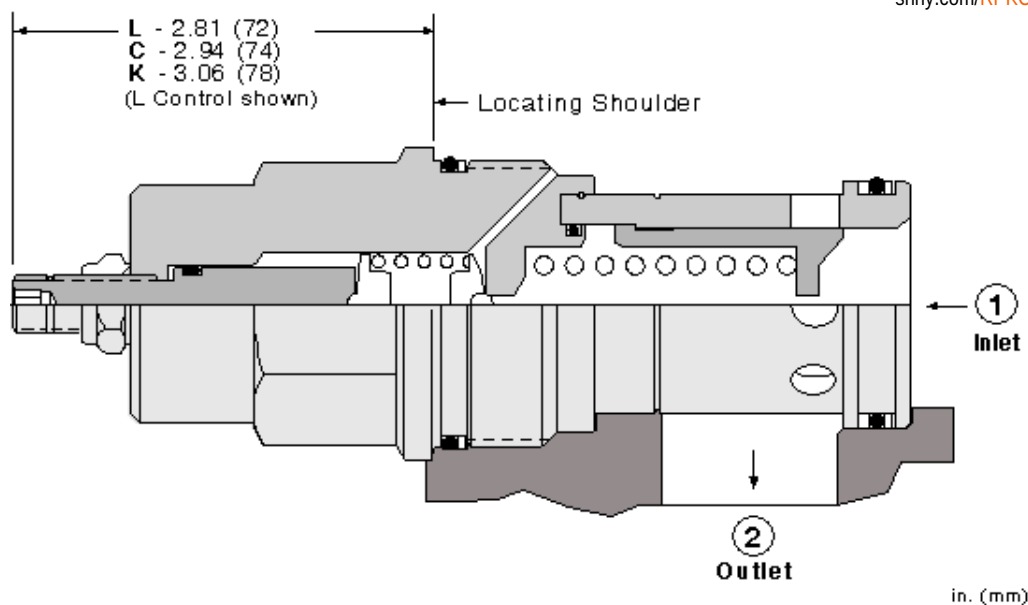
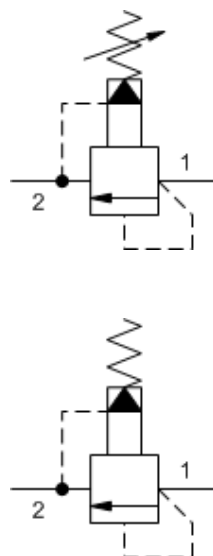




Pilot-operated, balanced-piston relief cartridges are normally closed pressure regulating valves. When the pressure at the inlet (port 1) reaches the valve setting, the valve starts to open to tank (port 2), throttling flow to regulate the pressure. These valves are accurate, have low pressure rise vs. flow, they are smooth and quiet, and are moderately fast.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-18A
Series	4
Capacity	760 L/min.
Factory Pressure Settings Established at	15 L/min.
Maximum Operating Pressure	350 bar
Response Time - Typical	10 ms
Maximum Valve Leakage at 110 SUS (24 cSt)	80 cc/min.@70 bar
Adjustment - No. of CW Turns from Min. to Max. Setting	5
Valve Hex Size	41,3 mm
Valve Installation Torque	474 - 508 Nm
Adjustment Screw Internal Hex Size	4 mm
Locknut Hex Size	15 mm
Locknut Torque	9 - 10 Nm
Seal kit - Cartridge	Buna: 990018007
Seal kit - Cartridge	EPDM: 990018014
Seal kit - Cartridge	Polyurethane: 990018002
Seal kit - Cartridge	Viton: 990018006
Model Weight	1.18 kg.

CONFIGURATION OPTIONS

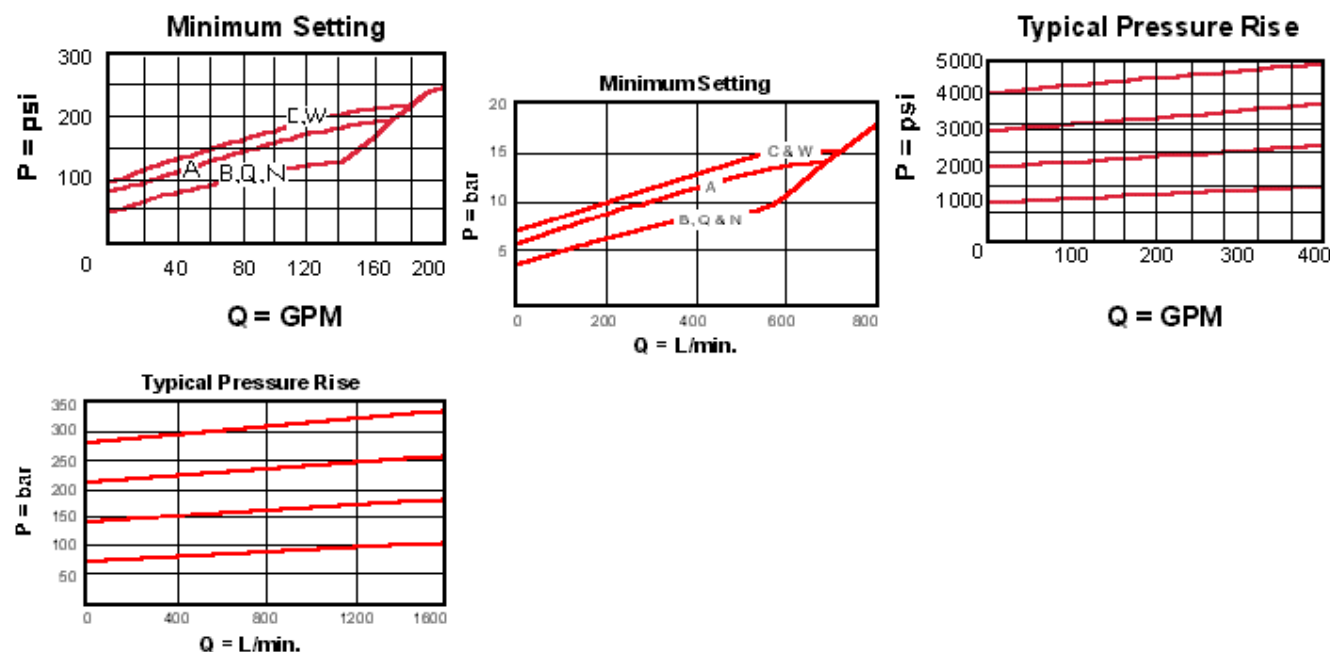
Model Code Example: RPKCLAN

CONTROL	(L)	ADJUSTMENT RANGE	(A)	SEAL MATERIAL	(N)	MATERIAL/COATING
L Standard Screw Adjustment		A 100 - 3000 psi (7 - 210 bar), 1000 psi (70 bar) Standard Setting		N Buna-N		Standard Material/Coating
C Tamper Resistant - Factory Set		W 150 - 4500 psi (10,5 - 315 bar), 1000 psi (70 bar) Standard Setting		E EPDM		/AP Stainless Steel, Passivated
K Handknob		B 50 - 1500 psi (3,5 - 105 bar), 1000 psi (70 bar) Standard Setting		V Viton		/LH Mild Steel, Zinc-Nickel
W Hex Wrench Adjustment		C 150 - 6000 psi (10,5 - 420 bar), 1000 psi (70 bar) Standard Setting				
Y Tri-Grip Handknob		D 25 - 800 psi (1,7 - 55 bar), 400 psi (28 bar) Standard Setting				
		E 25 - 400 psi (1,7 - 28 bar), 200 psi (14 bar) Standard Setting				
		N 60 - 800 psi (4 - 55 bar), 400 psi (28 bar) Standard Setting				
		Q 60 - 400 psi (4 - 28 bar), 200 psi (14 bar) Standard Setting				

TECHNICAL FEATURES

- Will accept maximum pressure at port 2; suitable for use in cross port relief circuits. If used in cross port relief circuits, consider spool leakage.
- Main stage orifice is protected by a 150 micron stainless steel screen.
- Not suitable for use in load holding applications due to spool leakage.
- Back pressure on the tank port (port 2) is directly additive to the valve setting at a 1:1 ratio.
- All 2-port relief cartridges (except pilot reliefs) are physically and functionally interchangeable (same flow path, same cavity for a given frame size).
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- W and Y controls (where applicable) can be specified with or without a special setting. When no special setting is specified, the valve is adjustable throughout its full range using the W or Y control. When a special setting is specified, this setting represents the maximum setting of the valve.
- Corrosion resistant cartridge valves are intended for use in corrosive environments and are identified by the model code suffix /AP for external stainless steel components, or /LH for external zinc-nickel plated components. See the CONFIGURATION section for all options. For further details, please see the Materials of Construction page located under TECH RESOURCES.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [RPKC8](#) Pilot operated, balanced piston relief main stage with integral T-8A control cavity