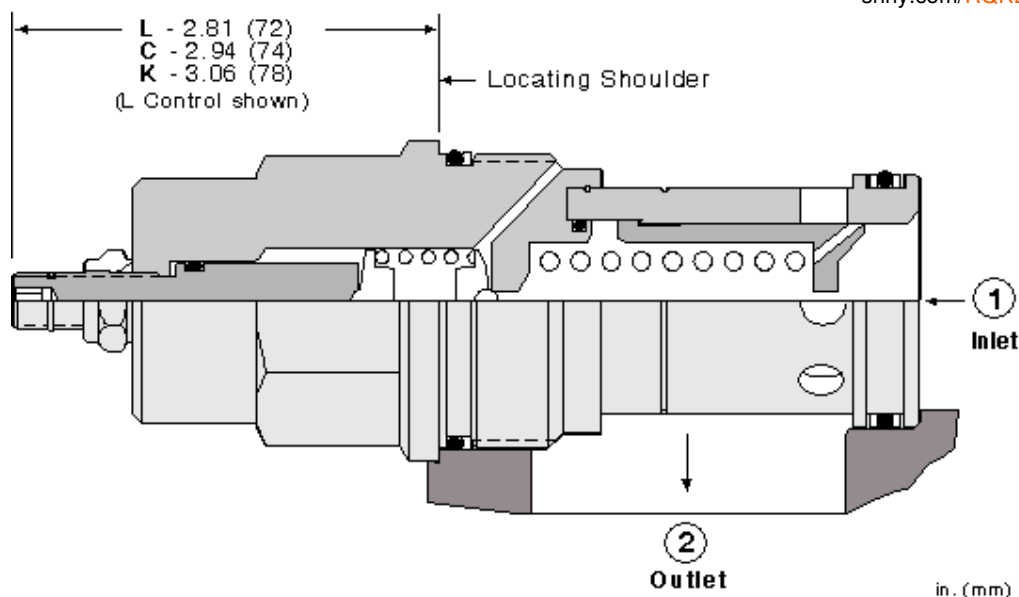
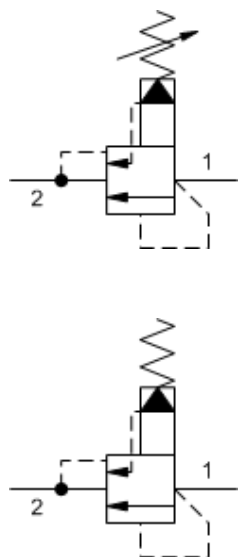




Kick-down relief cartridges act similar to a circuit breaker in an electrical system. The valves will kick completely open and remain open once the pressure at the inlet (port 1) exceeds the valve setting, creating an unrestricted flow path from port 1 to tank (port 2). The valve remains open as long as the pressure at port 1 exceeds the pressure at port 2. To reset the valve, flow from port 1 to port 2 must cease and pressure at port 2 must be equal to or greater than the pressure at port 1.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-18A
Series	4
Capacity	760 L/min.
Factory Pressure Settings Established at	Kick down point
Maximum Operating Pressure	350 bar
Response Time - Typical	25 ms
Maximum Valve Leakage at 110 SUS (24 cSt)	80 cc/min.@70 bar
Adjustment - No. of CW Turns from Min. to Max. setting	5
Valve Hex Size	41,3 mm
Valve Installation Torque	474 - 508 Nm
Adjustment Screw Internal Hex Size	4 mm
Locknut Hex Size	15 mm
Locknut Torque	9 - 10 Nm
Seal kit - Cartridge	Buna: 990018007
Seal kit - Cartridge	Polyurethane: 990018002
Seal kit - Cartridge	Viton: 990018006
Model Weight	1.17 kg.

NOTES**CONFIGURATION OPTIONS****Model Code Example: RQKBLAN**

CONTROL	(L) ADJUSTMENT RANGE	(A) SEAL MATERIAL	(N) MATERIAL/COATING
L Standard Screw Adjustment	A 100 - 3000 psi (7 - 210 bar), 1000 psi (70 bar) Standard Setting	N Buna-N	Standard Material/Coating
C Tamper Resistant - Factory Set	B 50 - 1500 psi (3,5 - 105 bar), 1000 psi (70 bar) Standard Setting	V Viton	/AP Stainless Steel, Passivated
K Handknob	C 150 - 6000 psi (10,5 - 420 bar), 1000 psi (70 bar) Standard Setting		
	D 25 - 800 psi (1,7 - 55 bar), 400 psi (28 bar) Standard Setting		
	E 25 - 400 psi (1,7 - 28 bar), 200 psi (14 bar) Standard Setting		
	W 150 - 4500 psi (10,5 - 315 bar), 1000 psi (70 bar) Standard Setting		

TECHNICAL FEATURES

- All 2-port relief cartridges (except pilot reliefs) are physically and functionally interchangeable (same flow path, same cavity for a given frame size).
- To reset valve, flow through the cartridge must cease.
- Main stage orifice is protected by a 150 micron stainless steel screen.
- Not suitable for use in load holding applications.
- Intended for use on the actuator side of the system as flow through the valve must cease for the valve to reset. If used on the pump side of a system, pump flow must be shut off for the valve to reset.
- Back pressure on the tank port (port 2) is directly additive to the valve setting at a 1:1 ratio.
- Corrosion resistant cartridge valves are intended for use in corrosive environments and are identified by the model code suffix /AP for external stainless steel components, or /LH for external zinc-nickel plated components. See the CONFIGURATION section for all options. For further details, please see the Materials of Construction page located under TECH RESOURCES.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES