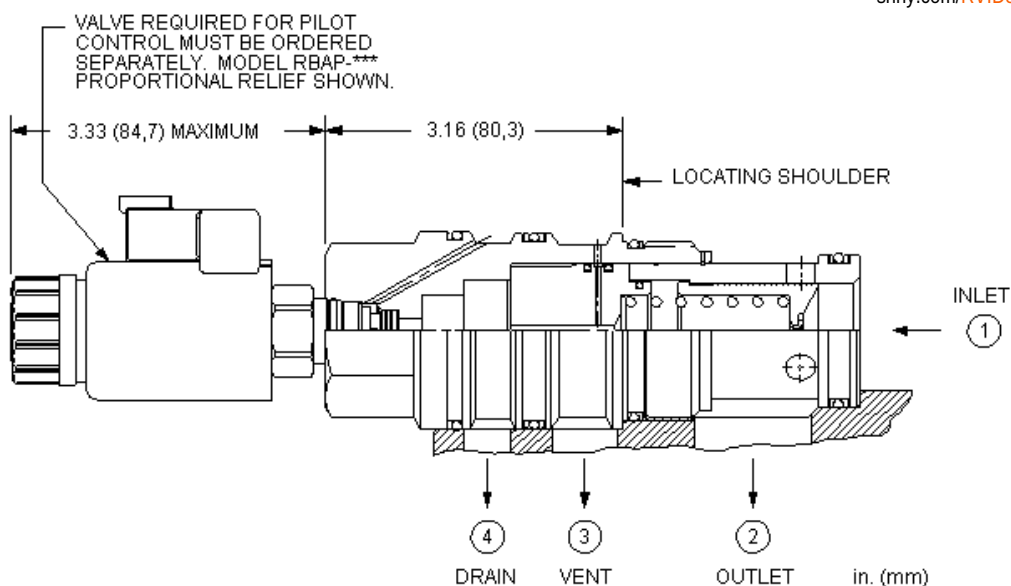
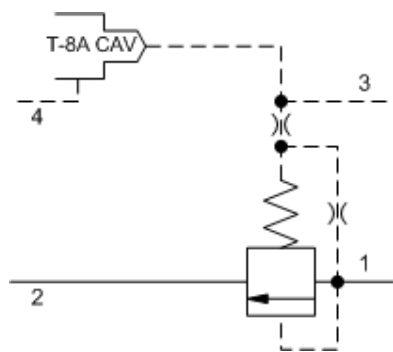




This valve is a normally closed modulating element that incorporates an integral pilot control cavity. It is ventable, externally drained, and is a balanced piston design. The pilot control cavity will accept any T-8A pressure control cartridge. When the pressure at the inlet (port 1) reaches the pilot control cartridge setting, the modulating element starts to open to tank (port 2), throttling flow to regulate the pressure. The pilot cartridge's setting determines the difference in pressure between the inlet (port 1) and the drain (port 4). The vent port (port 3) that tees in between the main piston and pilot control cartridge, allows the modulating element to also be controlled by remote pilot or 2-way valves.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-24A
Series	4
Capacity	480 L/min.
Maximum Operating Pressure	350 bar
Response Time - Typical	10 ms
Pilot Control Cavity	T-8A
Pilot Control Valve Installation Torque	27 - 33 Nm
Pilot Control Valve Hex Size	22,2 mm
Main stage leakage at 110 SUS (24 cSt)	80 cc/min. @70 bar
Valve Hex Size	41,3 mm
Valve Installation Torque	474 - 508 Nm
Seal kit - Cartridge	Buna: 990024007
Seal kit - Cartridge	Polyurethane: 990024002
Seal kit - Cartridge	Viton: 990024006
Model Weight	1.48 kg.

NOTES

Compound cartridge (pilot and main stage) assembly information is provided for reference only. Cartridges must be ordered separately and assembled at point of use.

CONFIGURATION OPTIONS

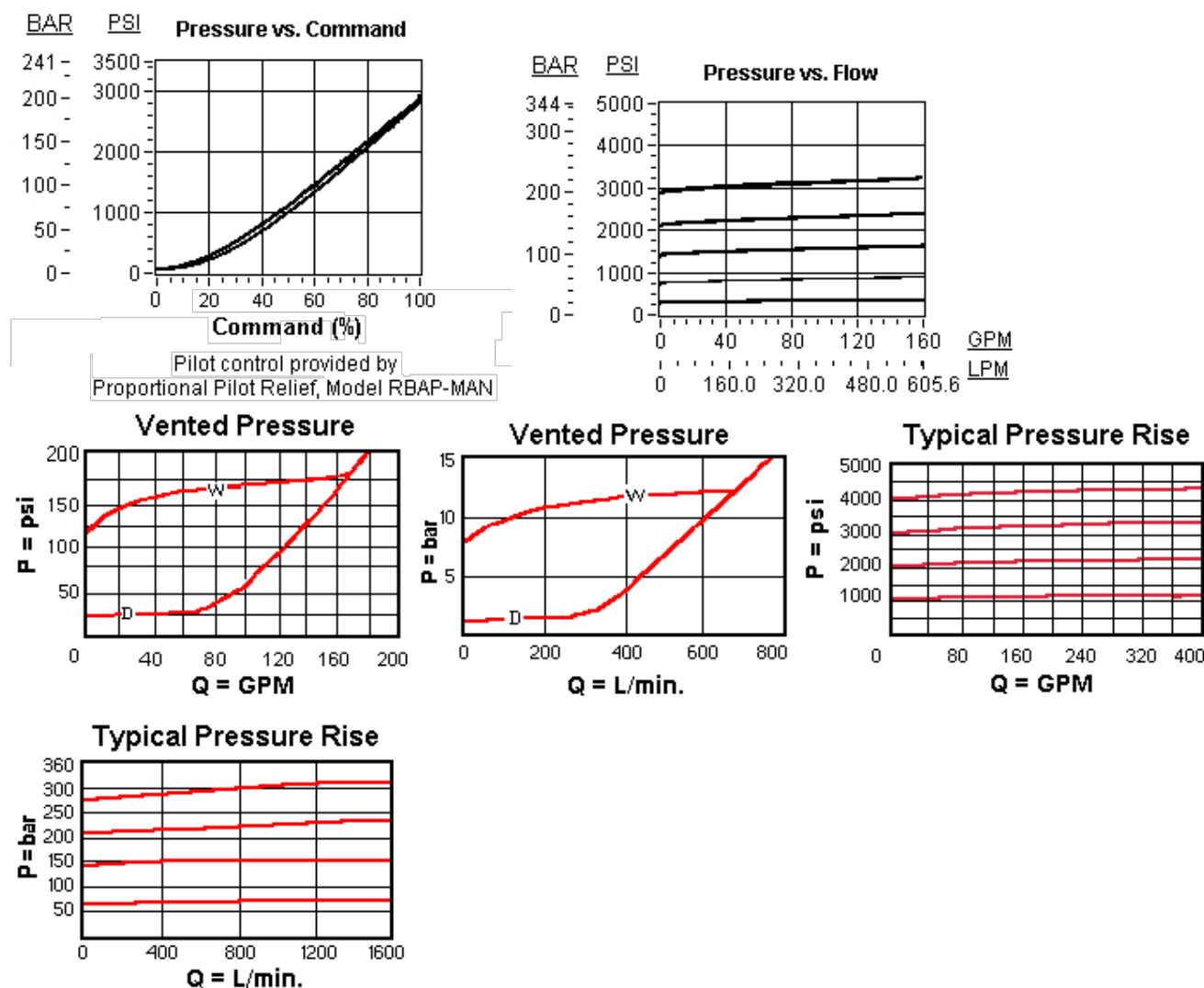
Model Code Example: RVID8WN

MINIMUM CONTROL PRESSURE (W)	SEAL MATERIAL (N)
W 100 psi (7 bar)	N Buna-N
D 25 psi (1,7 bar)	V Viton

TECHNICAL FEATURES

- Will accept maximum pressure at port 2; suitable for use in cross port relief circuits.
- Main stage orifice is protected by a 150 micron stainless steel screen.
- Not suitable for use in load holding applications due to spool leakage.
- Pressure at port 4 is directly additive to the valve setting at a 1:1 ratio and should not exceed 5000 psi (350 bar).
- NOTE: With the -8 control option, the main stage valve should first be installed to the correct torque value. The T-8A pilot control valve should then be installed into the main stage valve to its required torque value.
- The -8 control option allows the pilot control valve to be incorporated directly into the end of the relief cartridge via the T-8A cavity. These pilot control cartridges are sold separately and include electro-proportional, solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [RVID](#) Ventable, pilot operated, balanced piston relief valve with drain to port 4