



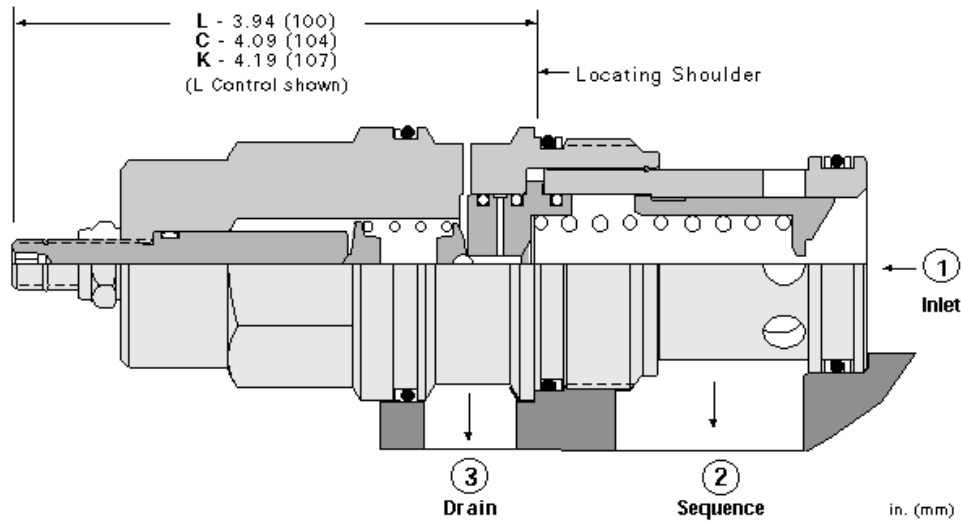
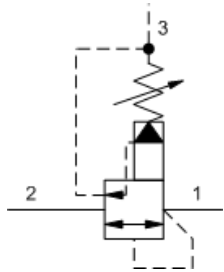
Kick-down, pilot operated, balanced piston sequence valve

Capacity:
120 gpm (480 L/min.)

Model:
SQJB

Product Description

Kick-down sequence valves will kick completely open and remain open once the pressure at the inlet (port 1) exceeds the valve setting, creating an unrestricted flow path from port 1 to port 2 (sequence). The pressure setting at port 1 is relative to the drain (port 3). The valve remains open as long as the pressure at port 1 exceeds the pressure at port 2. To reset the valve, pressure at port 1 must fall below the setting of the valve, flow from port 1 to port 2 must cease, and pressure at port 2 must be equal to or greater than the pressure at port 1.



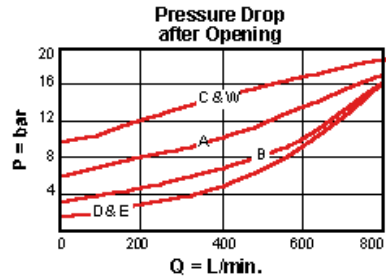
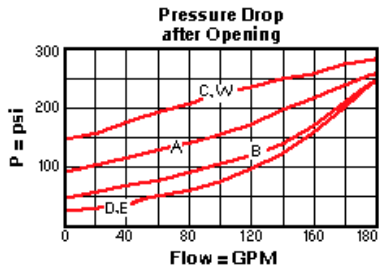
Technical Features

- Pressure at port 3 is directly additive to the valve setting at a 1:1 ratio and should not exceed 5000 psi (350 bar).
- The main stage orifice is protected by a 150 micron stainless steel screen.
- Should not be used in load holding applications.
- All 3 port sequence cartridges are physically and functionally interchangeable (i.e. same flow path, same cavity for a given frame size).
- Intended for use on the actuator side of the system as flow through the valve must cease for the valve to reset. If used on the pump side of a system, pump flow must be shut off for the valve to reset.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

Technical Data

	U.S. Units	Metric Units
Cavity	T-19A	
Capacity	120 gpm	480 L/min.
Factory Pressure Settings Established at	Kick down point	
Maximum Operating Pressure	5000 psi	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	5 in ³ /min.	80 cc/min.
Response Time - Typical	25 ms	

Series (from Cavity)	Series 4	
Adjustment - Number of Clockwise Turns to Increase Setting	5	
Valve Hex Size	1 5/8 in.	41,3 mm
Valve Installation Torque	350 - 375 lbf ft	475 - 500 Nm
Adjustment Screw Internal Hex Size	5/32 in.	4 mm
Adjustment Locknut/Cap Hex Size	9/16 in.	15 mm
Adjustment Nut Torque	80 - 90 lbf in.	9 - 10 Nm
Seal Kits - Cartridge	Buna: 990-019-007	
Seal Kits - Cartridge	Viton: 990-019-006	
Model Weight	3.16 lb.	1.43 kg.



SQJB-LAN

Control	Adjustment Range	Seal Material	
Standard Options	Standard Options	Standard Options	
C* Tamper Resistant - Factory Set	A 100 - 3000 psi (7 - 210 bar), 1000 psi (70 bar) Standard Setting	N	Buna-N
K Handknob	B 50 - 1500 psi (3,5 - 105 bar), 1000 psi (70 bar) Standard Setting	V	Viton
L Standard Screw Adjustment	C 150 - 6000 psi (10,5 - 420 bar), 1000 psi (70 bar) Standard Setting		
	D 25 - 800 psi (1,7 - 55 bar), 400 psi (28 bar) Standard Setting		
	E 25 - 400 psi (1,7 - 28 bar), 200 psi (14 bar) Standard Setting		
	W 150 - 4500 psi (10,5 - 315 bar), 1000 psi (70 bar) Standard Setting		

* Special Setting required, specify at time of order
Customer specified setting stamped on hex.