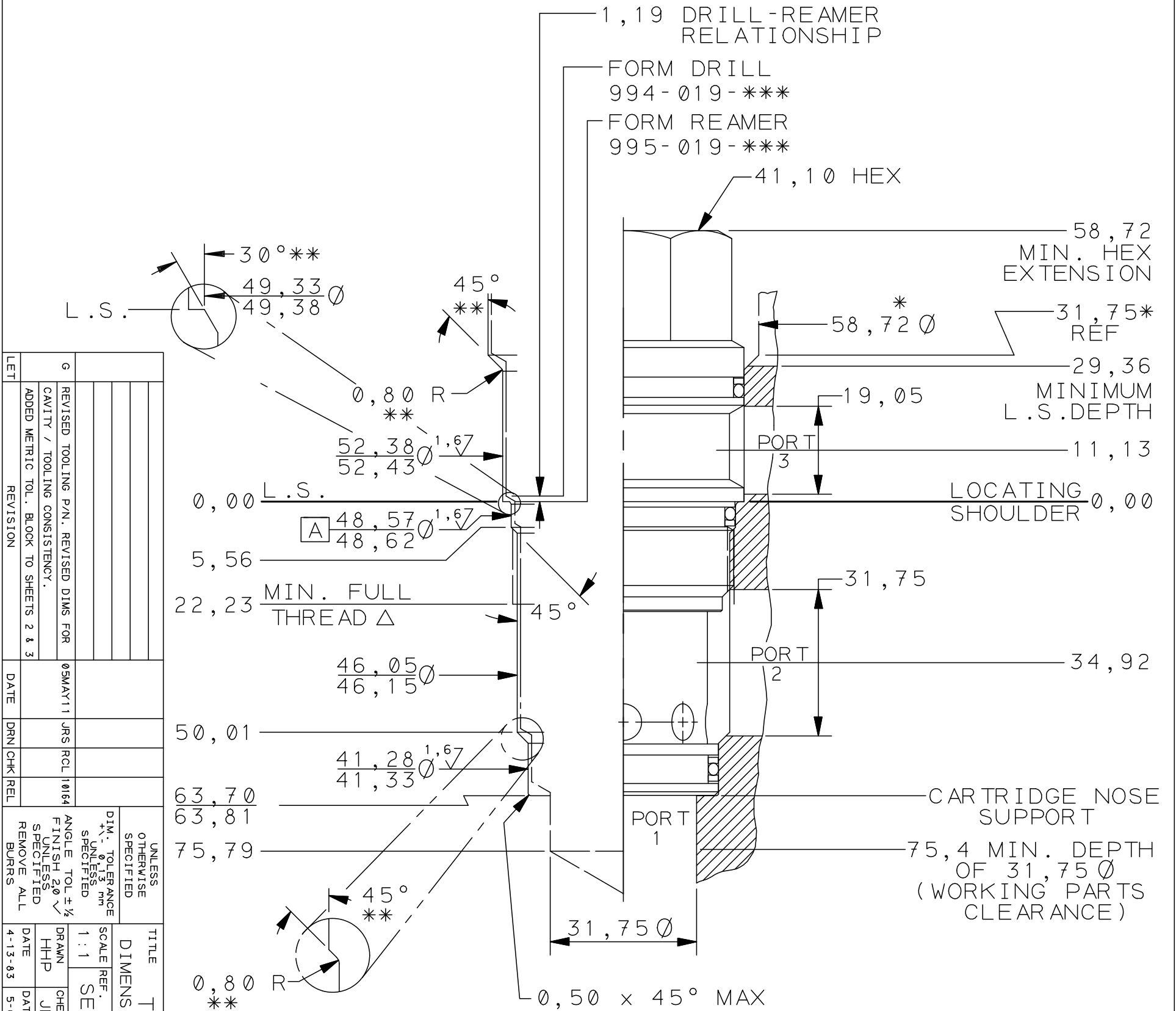


T-19A CAVITY DETAILS

(ALL DIMENSIONS ARE IN MILLIMETERS)
ΔM48 x 2.0-6H ISO (METRIC) THREAD
46,70/46,92 PITCH DIA.



● 0,05 A THREAD AND ALL DIAMETERS

* SOCKET WRENCH CLEARANCE DIAMETER.
(995-019-*** MAJOR DIAMETER)
MINIMUM CENTERLINE-TO-EDGE
DISTANCE: 38,10
MINIMUM CENTERLINE-TO-CENTERLINE
DISTANCE: 62,71
NBOM CALLOUT: SUN STD T-19A CAVITY
NBOM CODE: T19A

** ALL O-RING "LEAD IN's" TO
BE SMOOTH AND FREE OF NICKS
AND SHARP EDGES.

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G		REVISED TOOLING P/N, REVISED DIMS FOR CAVITY / TOOLING CONSISTENCY.	05MAY11	JRS RCL	10164	UNLESS OTHERWISE SPECIFIED DIM. TOLERANCE ±.013 mm ANGLE TOL ± 1/2° FINISH 20 V SPECIFIED REMOVE ALL BURRS		TITLE T-19A CAVITY DIMENSIONS, TOOLING, PORTING		REVISION G	PART NO. T-19A METRIC SHEET 2 OF 3
LET	REVISION	DATE	DRN	CHK	REL	SCALE REF. 1:1	SERIES 4	MATERIAL	HEAT TREAT & FINISH	 1500 WEST UNIVERSITY PKWY SARASOTA, FLORIDA 34243, USA TELEPHONE (941) 355-2963	
						DRAWN HHP	CHECK JDA	RELEASE DATE			

REVISION
G
PART NO. T-19A METRIC
SHEET 2 OF 3