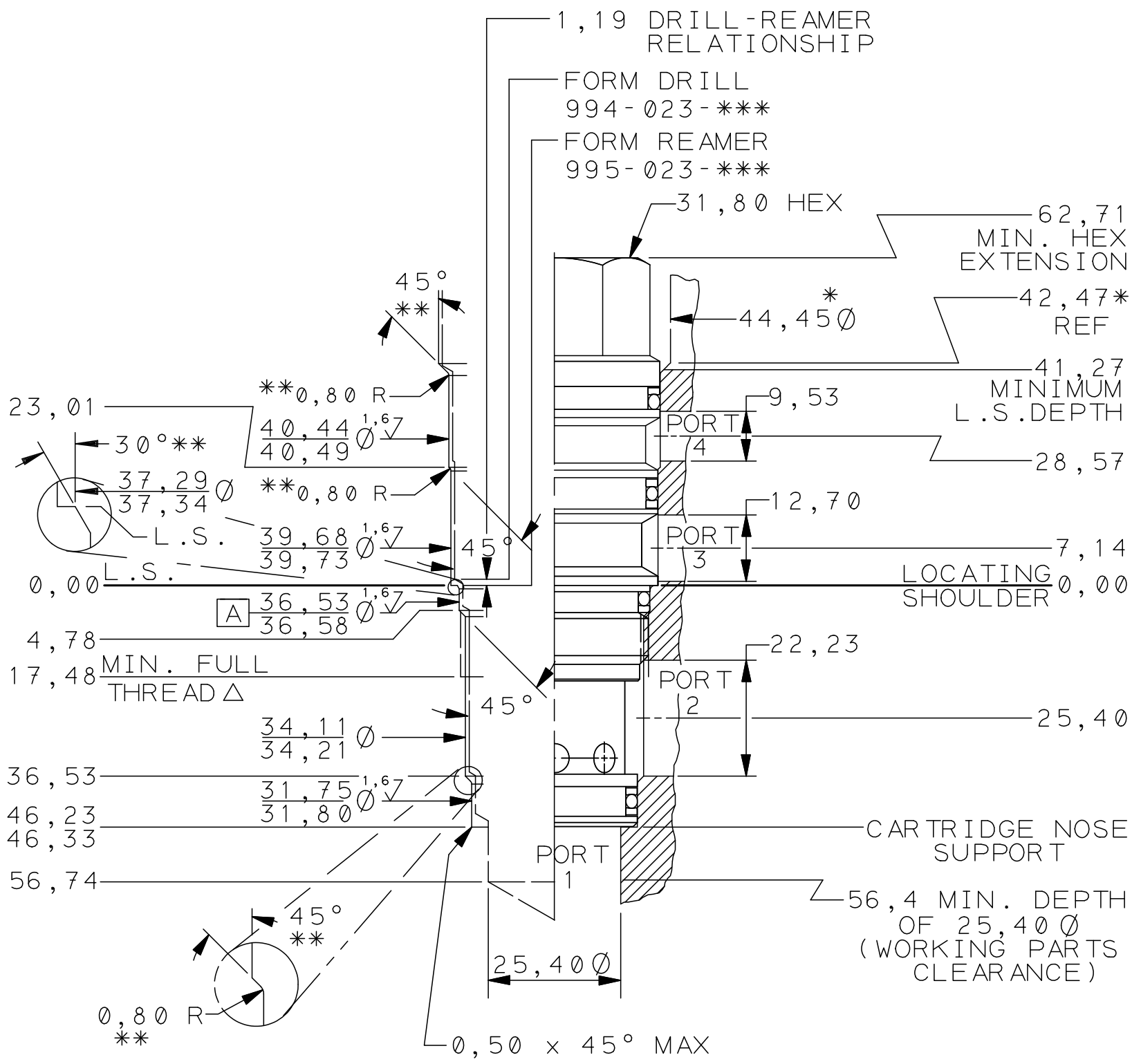
T-23A CAVITY DETAILS

(ALL DIMENSIONS ARE IN MILLIMETERS)
△M36 x 2.0-6H ISO (METRIC) THREAD
34,70/34,93 PITCH DIA.



⊙ 0,05 A THREAD AND ALL DIAMETERS

* SOCKET WRENCH CLEARANCE DIAMETER.
(995-023-*** MAJOR DIAMETER)
MINIMUM CENTERLINE-TO-EDGE
DISTANCE: 28,57
MINIMUM CENTERLINE-TO-CENTERLINE
DISTANCE: 47,63
NBOM CALLOUT: SUN STD T-23A CAVITY
NBOM CODE: T23A

** ALL O-RING "LEAD IN's" TO BE SMOOTH AND FREE OF NICKS AND SHARP EDGES.

PROPRIETARY NOTICE
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LET	REVISION	DATE	DRN	CHK	REL
E	REVISED TOOLING P/N. REVISED DIMS FOR CAVITY / TOOLING CONSISTENCY. ADDED METRIC TOL BLOCK TO SHEETS 2 & 3	06MAY11	JRS	RCL	10164

UNLESS OTHERWISE SPECIFIED
DIM. TOLERANCE +/- 0.13 mm UNLESS SPECIFIED
ANGLE TOL ± ½
FINISH 20 √ UNLESS SPECIFIED
REMOVE ALL BURRS

TITLE T-23A CAVITY DIMENSIONS, TOOLING, PORTING
SCALE 1:1
REF. SERIES 3
DRAWN DAS DATE 2-2-87
CHECK DATE
RELEASE DATE
MATERIAL
HEAT TREAT & FINISH

REVISION E
PART NO. T-23A METRIC SHEET 2 OF 3

sun hydraulics® CORPORATION
1500 WEST UNIVERSITY PKWY
SARASOTA, FLORIDA 34243, USA
TELEPHONE (941) 355-2983

REVISION E
PART NO. T-23A METRIC SHEET 2 OF 3