

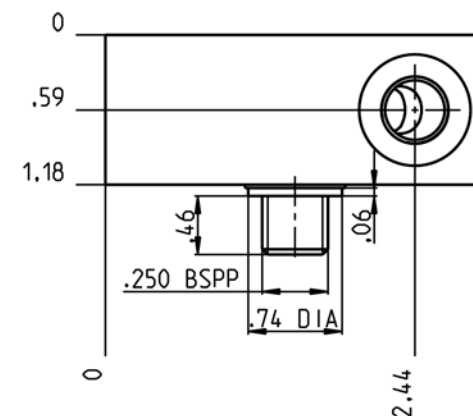
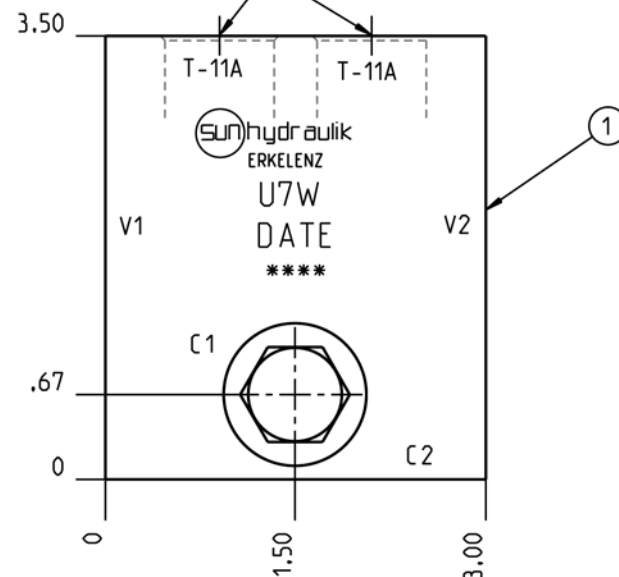
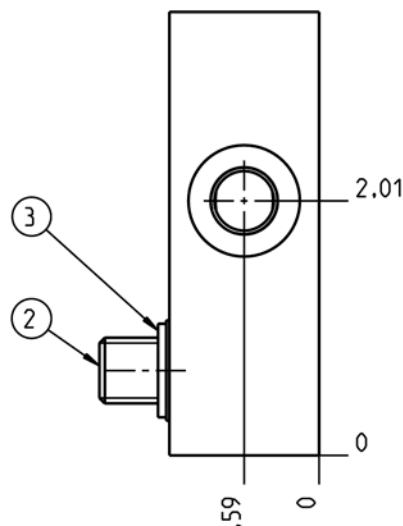
NOTES	REV.	A	PART NO.	U7W
REFER TO SUN HYDRAULICS' TECHNICAL LITERATURE & CATALOGUE FOR DETAILS OF CARTRIDGE STANDARD SETTINGS, ADJUSTMENT RANGES, MAXIMUM PRESSURE RATINGS, SEAL MATERIAL, TORQUE VALUES, ETC.				

NOTES:
 1) SEAL MATERIAL: BUNA-N
 2) BODY MATERIAL: ALUMINIUM
 3) TORQUE CARTRIDGES ACCORDING TO ENGINEERING STANDARDS
 4) PARKER ERMETO BANJO BOLT AND KDS SEALING INCLUDED

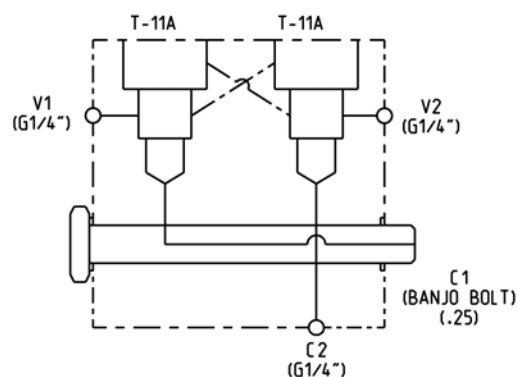
INSTALLTION INSTRUCTIONS
 OF G1/4" BANJO BOLT:
 1) INSTALLATION TORQUE:
 34 lb.ft. TO 37 lb.ft.
 45 Nm TO 49 Nm
 REFERENCE: MATING PART
 MATERIAL STEEL

PORTING:
 ALL PORTING IS BSPP
 PARALELL THREAD
 PER ISO 1179

T-11A CAVITY
 LOCATING SHOULDER DEPTH .69
 TYP. (2) PLC.



SCHEMATIC: U7W



SHEET 1 OF 1

ITEM	PART NUMBER	PART NAME	QTY
3	505-012-001	SEALING RING KDS14X	1
2	330-073-001	BANJO BOLT H1/4CF	1
1	153-231	BODY	1

TITLE				REV	PART NO.
.250 BSPP BANJO BOLT BODY DUAL T-11A				A	U7W
DIMENSION TOL .XX = ± .015 .XXX = ± .005 MACHINING STANDARD S-180 ANGLE TOL ± 1° FINISH 60 REMOVE ALL BURRS .005 MAX. BREAK		SCALE 1:1		MATERIAL ALUMINIUM	
DRAWN RSE		CHECK BZ		RELEASE HEAT TREAT & FINISH	
DATE 26MAR09		DATE 26MAR09		DATE	
A INDEX		FIRST RELEASE REVISION		DATE 26MAR09	
				DRN CHK REL	

sunhydraulik
 GmbH
 Brüsseler Allee 2
 D-41812 Erkelenz
 www.sunhydraulik.de