

BODY CONFIGURATION

PORTS A B P T	PORTS LS	PORT DESIG.	ITEM 8 PLUG	MTG.	BODY NO.
SAE-6	SAE-4	I	A330-*06-004	INCH	001
.375 BSPP	.250 BSPP	U	330-018-002	METRIC	002

XCCM L** *** **

COIL DASH NUMBER
FOR MODEL 770-***

BODY MATERIAL

LEAVE BLANK FOR ALUMINUM
/S FOR DUCTILE IRON

PORTS: SEE TABLE

CB PILOT RATIO

A = 3:1
B = 1.5:1
G = 4.5:1

SEALS

N = BUNA N

V = VITON

CB ADJ. RANGE

H 1000-4000 PSI

I 400-1500 PSI

J 2000-5000 PSI

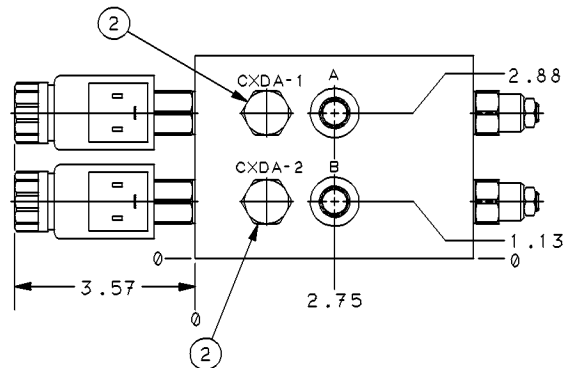
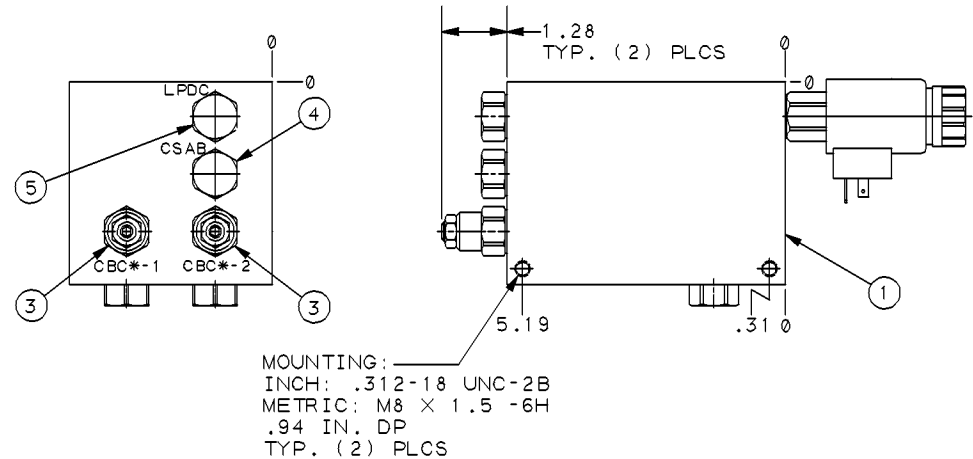
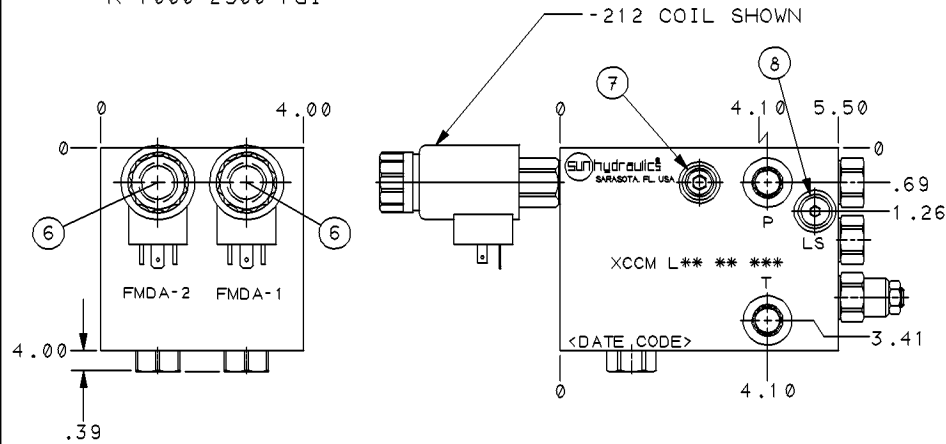
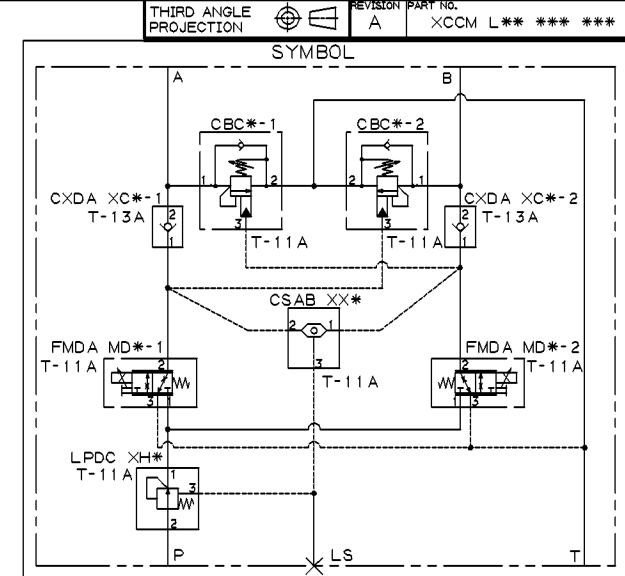
K 1000-2500 PSI

NOTES:

1) COILS:

-212, -224, -512, -524
-612, -624, -712, -724
-812, -824, -912, -924

2) CONSULT CURRENT LITERATURE FOR
COIL AND VALVE SPECIFICATIONS.



ITEM	PART NO.	SETTING/MATERIAL	PART NAME	QTY
8	SEE CHART		PLUG	1
7	A330-006-006		HEX SOCKET O RING BOSS PLUG WITH SEAL	1
6	FMDA MD*		ELECTRO PROP. 2-POS 3-WAY FLOW CONTROL	2
5	LPDC XH*		MODULATING ELEMENT	1
4	CSAB XX*		SHUTTLE VALVE	1
3	CBC* L**	STANDARD	COUNTERBALANCE VALVE	2
2	CXDA XC*		CHECK VALVE	2
1	153-000-***	6061 T-6 ALUMINUM	BODY	1

REVISION	DATE	DRN/CHK/REL	REMOVE ALL SUPP
A INITIAL RELEASE	10 JAN 12	GBB/DSS/GBB	

TITLE	SCALE	MATERIAL	HEAT TREAT & FINISH
SERIES 1 DUAL 2-POSITION 3-WAY PROPORTIONAL MOTION CONTROL ASSEMBLY	2:1	ALUMINUM AND STEEL	

REVISION	DATE	DRN/CHK/REL	REMOVE ALL SUPP
A	10 JAN 12	GBB/DSS/GBB	

