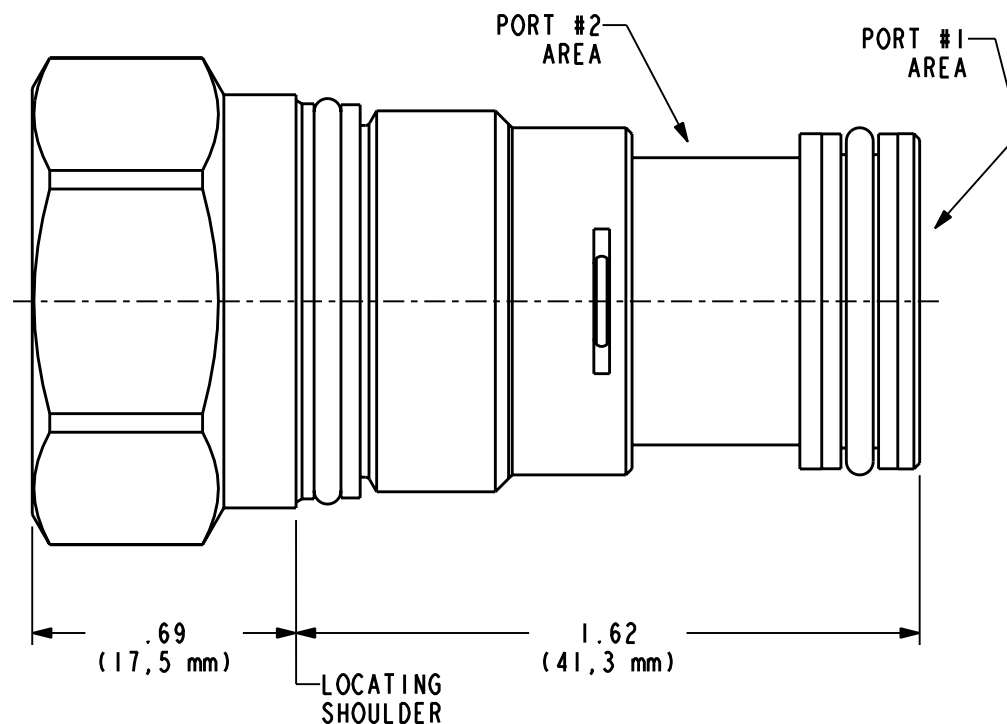
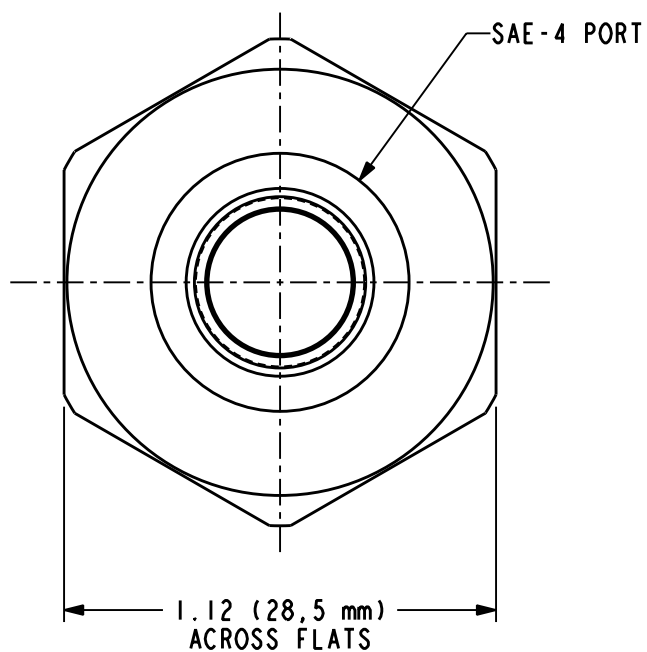




NOTES:

- 1) SEAL KITS: 990-203-006 (VITON)
990-203-007 (BUNA-N)
- 2) FOR CAVITY DIMENSIONS, SEE T-5A DIMENSIONS, TOOLING, AND PORTING DRAWING.
- 3) INSTALLATION TORQUE: 45-50 LB-FT
(61-68 Nm)

						 	TITLE T-5A CAVITY PLUG-PORT 2 BLOCKED, PORT 1 TO EXTERNAL SAE-4			REV. A	PART NO. XDCA EXN
						DIMENSION TOL .XX = ± .015 .XXX = ± .005 MACHINING STANDARD S-180 ANGLE TOL ± 1° FINISH 80 ✓ REMOVE ALL BURRS .005 MAX. BREAK	SCALE 2:1	REF.		MATERIAL	 CORPORATION 1500 WEST UNIVERSITY PKWY SARASOTA, FLORIDA 34243, USA TELEPHONE (941) 362-1200
							DRAWN DAS	CHECK SAM	RELEASE	HEAT TREAT & FINISH	
							DATE 05NOV08	DATE 05NOV08	DATE		
A	RELEASED	05NOV08	DAS								
⚠	REVISION	DATE	DRN	CHK	REL						