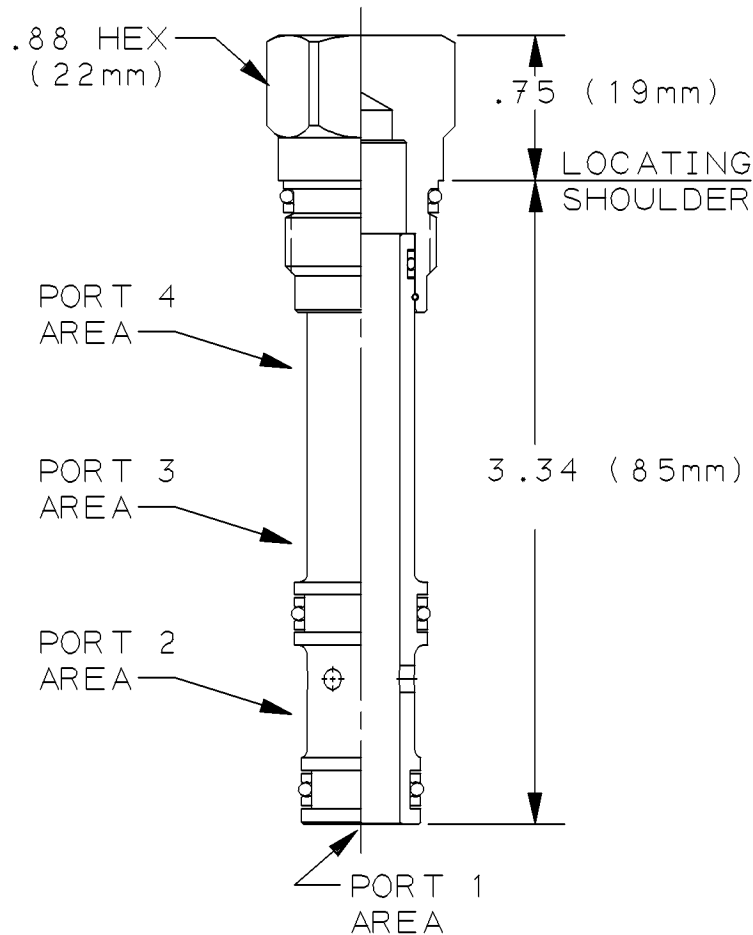


SYMBOL

T- 31 A CAV.

The symbol consists of a large rectangle with a dashed vertical line on the left side. Inside, a stepped profile is shown, with four levels labeled 1, 2, 3, and 4. Level 1 is the base, level 2 is the first step up, level 3 is the second step up, and level 4 is the top step. The profile is composed of four overlapping rectangles, each shifted to the right relative to the one below it.

REVISION	PART NO.
	XROS XX*



NOTES :

1) SEAL KITS: 990-031-006 (VITON)
990-031-007 (BUNA-N)

(NOTE, THERE WILL BE
(2) 515-*02-015 & (1) 500-*01-015
EXTRA SEALS LISTED IN
THE KIT NO.'s ABOVE).

2)FOR CAVITY DIMENSIONS,
SEE T-31A DRAWING.

3) INSTALLATION TORQUE:
30-35 lb-ft. (40-50 N-m).

						 	TITLE OUTLINE- T-31A CAVITY PLUG PORT 1 OPEN TO 2 & PORT 3 OPEN TO 4			REVISION	PART NO.	XROS XX*
						DIMENSION TOL .XX = +/- .015 .XXX = +/- .005 MACHINING STANDARD S-180 ANGLE TOL +/- 1° FINISH 80✓ REMOVE ALL BURRS .005 MAX. BREAK	SCALE/REF 1 : 1	SERIES 1	MATERIAL STEEL & AS NOTED			 hydraulics [®] CORPORATION 1500 WEST UNIVERSITY PKWY SARASOTA, FLORIDA 34243, USA TELEPHONE (941) 362-1200
						DRAWN LT	CHECK DAS	RELEASE	HEAT TREAT & FINISH			
LTR	REVISION	DATE	DRN	CHK	REL	DATE 27MAY09	DATE 27MAY09	DATE	